

M-SERIES
MCCB up to 1600A



Technical Catalogue
Molded Case Circuit Breakers
Earth Leakage Circuit Breakers

B T B
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BTB Electric aims to provide the best solution for a perfectly safe environment and customer satisfaction through the best quality and service.



M series

**Molded Case Circuit Breakers
Earth Leakage Circuit Breakers**



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General

Applied standard

- IEC/EN 60947-1: Low voltage switchgear and controlgear - Part 1: General rules.
- IEC/EN 60947-2: Low voltage switchgear and controlgear - Part 2: Circuit breakers.

Operating temperature

The **M**-Series circuit breakers are suitable for operation in ambient temperatures ranging from -25°C to $+65^{\circ}\text{C}$. They can be safely stored in temperatures between -35°C and $+70^{\circ}\text{C}$.

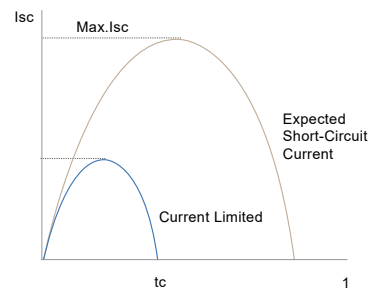
The circuit-breakers equipped with thermomagnetic trip units are calibrated for a reference temperature of $+40^{\circ}\text{C}$ or $+55^{\circ}\text{C}$. The electronic trip units are not affected by temperature variations.

Altitude

Up to an altitude of 2000m, **M**-Series circuit-breakers maintain their rated performances. However, at higher altitudes, changes in atmospheric properties necessitate derating of the circuit-breaker's performance. Derating affects parameters such as maximum rated operating voltage and rated uninterrupted current.

Excellent short circuit breaking capacity

The **M**-Series circuit-breakers feature an electric arc interruption system designed to rapidly interrupt very high short-circuit currents. Rapid contact opening speed, dynamic magnetic field action, and specialized arcing chamber structure contribute to quick arc extinguishing.

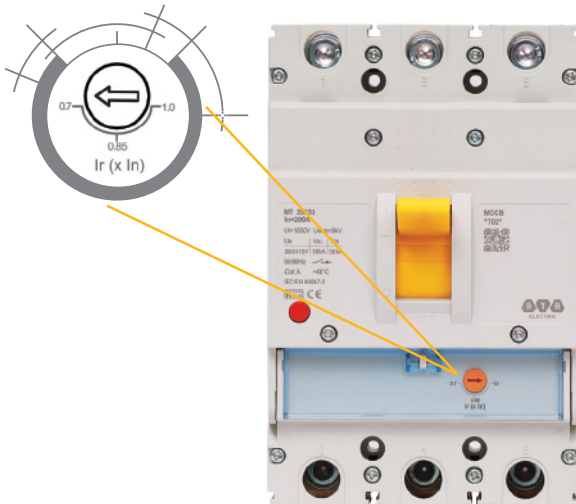


Current Limiting Characteristics

Frame Code	125	160	250	400	630	800	1600
E	25kA	36kA	36kA	85kA	85kA	85kA	65kA
S	36kA	50kA	50kA	100kA	100kA	100kA	85kA
H	50kA	65kA	65kA				

Adjustable rated current

As applying to adjustable rated current design, it is possible to protect circuit optimally according to the load factor. Adjustable range of rated currents:



Thermal Adjustable Type: Settings adjustable to 70% - 85% - 100% or 80% - 90% - 100% of the rated current.



- Electronic Type: adjustable from 40% to 100% of the rated current.
- Pre-trip Alarm Setting: Adjustable from 70% to 100% of the rated current.

Positive operation

The **M**-Series circuit-breaker operating mechanism allows for free release regardless of the pressure applied to the lever or the speed of operation. When tripped for protection, the moving contacts are automatically opened. To close them again, the operating mechanism must be reset by pushing the operating lever from the intermediate position into the lowest open position. This ensures deliberate and controlled operation of the circuit-breaker.

Isolation behaviour

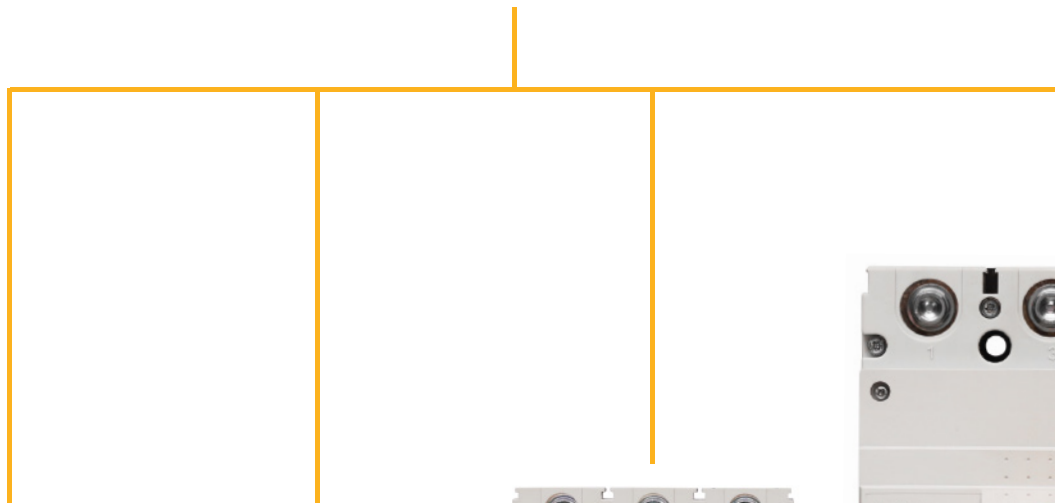
In the open position, the **M**-Series circuit-breaker ensures compliance with the IEC/EN 60947-2 Standard, guaranteeing circuit isolation. Oversized insulation distances are incorporated to prevent leakage currents and provide dielectric resistance to any overvoltages between the input and output. This ensures safety and reliability in isolating the circuit during maintenance or in the event of fault conditions.

Installation

Mounting Options: The **M**-Series circuit-breakers can be installed in switchboards, offering versatility in mounting options. They can be mounted in any orientation, whether horizontal, vertical, or lying down.

Mounting Surfaces: These circuit-breakers can be mounted on the back plate or on rails, providing ease of installation in various types of enclosures or panels.

No Derating: Regardless of the mounting orientation or surface, the **M**-Series circuit-breakers maintain their rated characteristics without undergoing any derating. This ensures consistent performance and reliability across different installation configurations.



MF MT Series

Fixed type Thermal adjustable type

Application scope

The **M**-Series Molded Case Circuit Breaker is utilized for the distribution of electrical energy and safeguarding electrical lines and power supply equipment from potential damages like overload and short circuits. It serves as an efficient and cost-effective solution to ensure the protection of homes, offices, and other facilities against electrical fires and damage to appliances.



Salient features

- **Protection:** The **M**-Series circuit-breakers provide reliable protection for circuits and equipment in the event of overload or short circuit conditions within the power distribution network.
- **Adjustable:** Featuring an adjustable rated current design, these circuit breakers allow for optimal circuit protection based on the load factor. The adjustable range of rated currents includes options like thermal adjustable types, such as (70% - 85% - 100%) or (80% - 90% - 100%) of the rated current.
- **Suitable for Isolation:** These circuit breakers are designed to facilitate safe isolation, ensuring the safety of individuals working behind them.
- **Environmental Protection:** With a focus on sustainability, most components of the **M**-Series circuit-breakers are recyclable, contributing to environmental conservation efforts.
- **High Performance and Selectivity:** These circuit breakers offer high performance and fall under Selectivity category A, indicating their ability to efficiently and selectively isolate faults while maintaining power supply to unaffected areas.

Image and structure

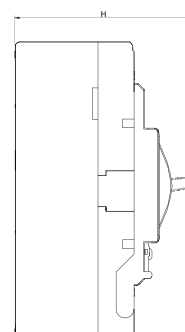
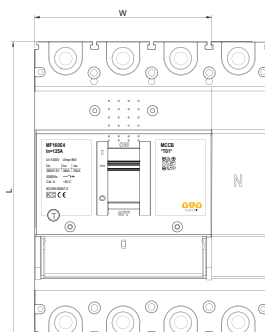
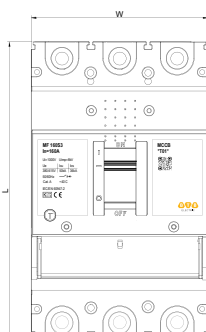


Selection table

Fixed Type

Frame	A	125		160			250		
Type and pole	3P	MF125E3	MF125S3	MF160E3	MF160S3	MF160H3	MF250E3	MF250S3	MF250H3
	4P	MF125E4	MF125S4	MF160E4	MF160S4	MF160H4	MF250E4	MF250S4	MF250H4
Rated current at 40°C, In	A	16-20-25-30-32-40-50-60-63-75-80-100-125		32-40-50-60-63-75-80-100-125-150-160			100-125-150-160-175-200-225-250		
Rated Operational Voltage, Ue	V	690		690			690		
Rated Insulation Voltage, Ui	V	800		1000			1000		
Impulse Withstand Voltage, Uimp	kV	8		8			8		
Reference Standard		IEC/EN 60947-2		IEC/EN 60947-2			IEC/EN 60947-2		
Suitability for Isolation		Yes		Yes			Yes		
Pollution Degree		3		3			3		
Utilization Category		A		A			A		
Trip unit: Thermal Magnetic		*T01*		*T01*			*T01*		
Long time, LT	Ir	1.0xIn		1.0xIn			1.0xIn		
Instantaneous, INST	Ii	≤ 30A - 320A ≥ 32A - 10xIn		10xIn			10xIn		
Breaking capacity level		E	S	E	S	H	E	S	H
Rated ultimate short-circuit breaking capacity, Icu (380/415V)	kA	25	36	36	50	65	36	50	65
Rated service short-circuit breaking capacity, Ics	kA	18	25	25	36	50	25	36	50
Mechanical Endurance		25000		25000			25000		
Electrical Endurance		10000		8000			8000		
Accessories									
Auxiliary switch	AUX	■		■			■		
Alarm switch	ALT	■		■			■		
Shunt trip	SHT	■		■			■		
Undervoltage trip	UVT	■		■			■		
Motor operator	MOT	■		■			■		
Extended Rotary Handle	ERH	■		■			■		
Dimensions mm	3P	75x133x82		92x155x93			107x165x100		
(W x L x H)	4P	100x133x82		122x155x93			142x165x100		

“■” shows it has this option; “□” means it has no this option

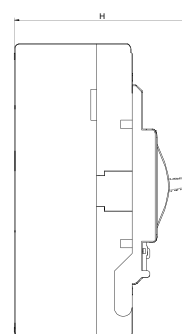
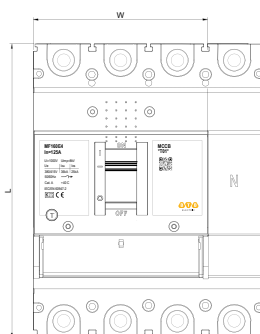
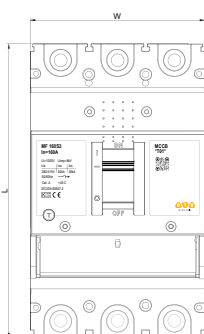


Selection table

Fixed Type

400		630		800		1600	
MF400E3	MF400S3	MF630E3	MF630S3	MF800E3	MF800S3	MF1600E3	MF1600S3
MF400E4	MF400S4	MF630E4	MF630S4	MF800E4	MF800S4	MF1600E4	MF1600S4
250-300-315-350-400		400-500-550-630		630-700-800		1000-1250-1600	
690		690		690		690	
1000		1000		1000		1000	
8		8		8		8	
IEC/EN 60947-2		IEC/EN 60947-2		IEC/EN 60947-2		IEC/EN 60947-2	
Yes		Yes		Yes		Yes	
3		3		3		3	
A		A		A		A	
T01		*T01*		*T01*		*T01*	
1.0xIn		1.0xIn		1.0xIn		1.0xIn	
1.0xIn		1.0xIn		1.0xIn		1.0xIn	
E	S	E	S	E	S	E	S
85	100	85	100	85	100	65	85
60	75	60	75	60	75	50	65
20000		20000		20000		5000	
7000		5000		5000		1000	
■		■		■		■	
■		■		■		■	
■		■		■		■	
■		■		■		■	
■		■		■		□	
■		■		■		□	
140x257x148		150x257x148		210x280x155		212x310x228	
184x257x148		198x257x148		280x280x155		282x310x228	

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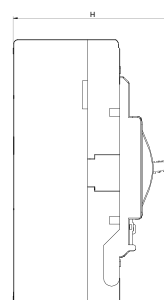
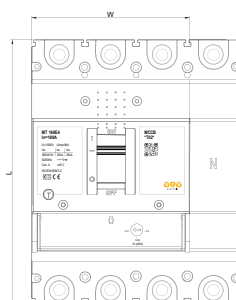
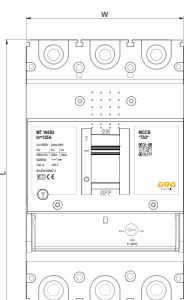


Selection table

Thermal Adjustable Type

Frame	A	125		160			250		
Type and pole	3P	MT125E3	MT125S3	MT160E3	MT160S3	MT160H3	MT250E3	MT250S3	MT250H3
	4P	MT125E4	MT125S4	MT160E4	MT160S4	MT160H4	MT250E4	MT250S4	MT250H4
Rated current at 40°C, In	A	16-20-25-30-32-40-50-60-63-75-80-100-125		32-40-50-60-63-75-80-100-125-150-160			100-125-150-160-175-200-225-250		
Rated Operational Voltage, Ue	V	690		690			690		
Rated Insulation Voltage, Ui	V	800		1000			1000		
Impulse Withstand Voltage, Uimp	kV	8		8			8		
Reference Standard		IEC/EN 60947-2		IEC/EN 60947-2			IEC/EN 60947-2		
Suitabilty for Isolation		Yes		Yes			Yes		
Polution Degree		3		3			3		
Utilization Category		A		A			A		
Trip unit: Thermal Magnetic		*T02*		*T02*			*T02*		
Long time - Adjustable, LT	Ir	(0.7–0.85–1.0)xIn (0.8–0.9–1.0)xIn		(0.7–0.85–1.0)xIn (0.8–0.9–1.0)xIn			(0.7–0.85–1.0)xIn (0.8–0.9–1.0)xIn		
Instantaneous, INST	Ii	≤ 30A - 320A ≥ 32A - 10xIn		10xIn			10xIn		
Breaking capacity level		E	S	E	S	H	E	S	H
Rated ultimate short-circuit breaking capacity, Icu (380/415V)	kA	18	25	25	36	50	25	36	50
Rated service short-circuit breaking capacity, Ics = 100% Icu	kA	18	25	25	36	50	25	36	50
Mechanical Endurance		25000		25000			25000		
Electrical Endurance		10000		8000			8000		
Accessories									
Auxiliary switch	AUX	■		■			■		
Alarm switch	ALT	■		■			■		
Shunt trip	SHT	■		■			■		
Undervoltage trip	UVT	■		■			■		
Motor operator	MOT	■		■			■		
Extended Rotary Handle	ERH	■		■			■		
Dimensions mm	3P	75x133x82		92x155x93			107x165x100		
(W x L x H)	4P	100x133x82		122x155x93			142x165x100		

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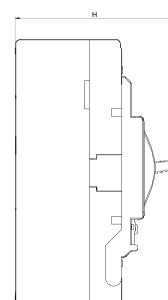
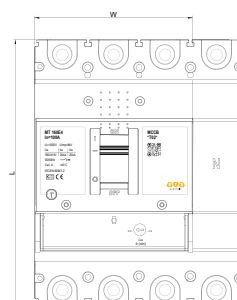
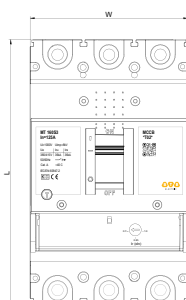


Selection table

Thermal Adjustable Type

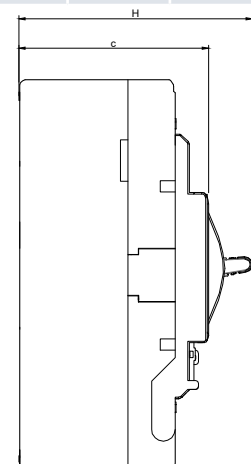
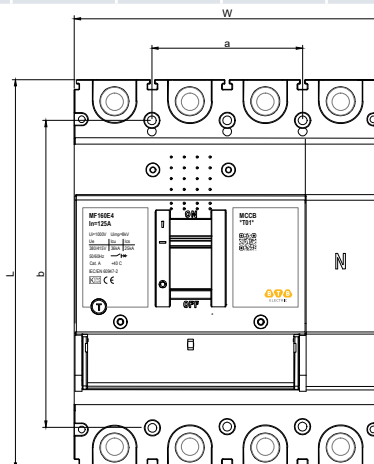
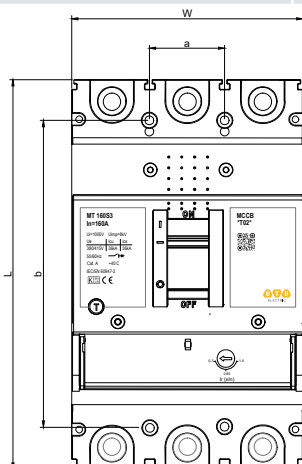
400		630		800		1600	
MT400E3	MT400S3	MT630E3	MT630S3	MT800E3	MT800S3	MT1600E3	MT1600S3
MT400E4	MT400S4	MT630E4	MT630S4	MT800E4	MT800S4	MT1600E4	MT1600S4
250-300-315-350-400		400-500-550-630		630-700-800		1000-1250-1600	
690		690		690		690	
1000		1000		1000		1000	
8		8		8		8	
IEC/EN 60947-2		IEC/EN 60947-2		IEC/EN 60947-2		IEC/EN 60947-2	
Yes		Yes		Yes		Yes	
3		3		3		3	
A		A		A		A	
T02		*T02*		*T02*		*T02*	
(0.7–0.85–1.0)xIn (0.8–0.9–1.0)xIn		(0.7–0.85–1.0)xIn (0.8–0.9–1.0)xIn		(0.7–0.85–1.0)xIn (0.8–0.9–1.0)xIn		(0.7–0.85–1.0)xIn (0.8–0.9–1.0)xIn	
1.0xIn		1.0xIn		1.0xIn		1.0xIn	
E	S	E	S	E	S	E	S
60	75	60	75	60	75	50	65
60	75	60	75	60	75	50	65
20000		20000		20000		5000	
7000		5000		5000		1000	
■		■		■		■	
■		■		■		■	
■		■		■		■	
■		■		■		■	
■		■		■		□	
■		■		■		□	
140x257x148		150x257x148		210x280x155		212x310x228	
184x257x148		198x257x148		280x280x155		282x310x228	

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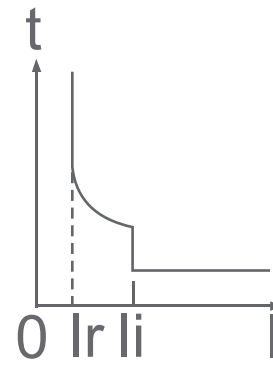
Dimensions

Frame	Type	Poles	Outline Dimension (mm)				Installation Dimension (mm)			Weight kg
			W	L	H	c	a	b	d	
125	MF 125E3; MT 125E3 MF 125S3; MT 125S3	3	75	133	82	66.5	25	111	Φ4	0.9
	MF 125E4; MT 125E4 MF 125S4; MT 125S4	4	100	133	82	66.5	50	111	Φ4	1.2
160	MF 160E3; MT 160E3 MF 160S3; MT 160S3 MF 160H3; MT 160H3	3	92	155	93	75	30	122	Φ4.5	1.4
	MF 160E4; MT 160E4 MF 160S4; MT 160S4 MF 160H4; MT 160H4	4	122	155	93	75	60	122	Φ4.5	1.8
250	MF 250E3; MT 250E3 MF 250S3; MT 250S3 MF 250H3; MT 250H3	3	107	165	100	77	35	126	Φ4.5	1.8
	MF 250E4; MT 250E4 MF 250S4; MT 250S4 MF 250H4; MT 250H4	4	142	165	100	77	70	126	Φ4.5	2.3
400	MF 400E3; MT 400E3 MF 400S3; MT 400S3	3	140	257	148	111	43.5	194	Φ7	5.4
	MF 400E4; MT 400E4 MF 400S4; MT 400S4	4	184	257	148	111	87	194	Φ7	7.5
630	MF 630E3; MT 630E3 MF 630S3; MT 630S3	3	150	257	148	111	44	194	Φ7	6.0
	MF 630E4; MT 630E4 MF 630S4; MT 630S4	4	198	257	148	111	88	194	Φ7	7.8
800	MF 800E3; MT 800E3 MF 800S3; MT 800S3	3	210	280	155	117	70	243	Φ7	10.2
	MF 800E4; MT 800E4 MF 800S4; MT 800S4	4	280	280	155	117	140	243	Φ7	13.1
1600	MF 1600E3; MF 1600S3 MT 1600E3; MT 1600S3	3	212	310	228	168	70	245	Φ8.5	16.2
	MF 1600E4; MF 1600S4 MT 1600E4; MT 1600S4	4	282	310	228	168	140	245	Φ8.5	20.8

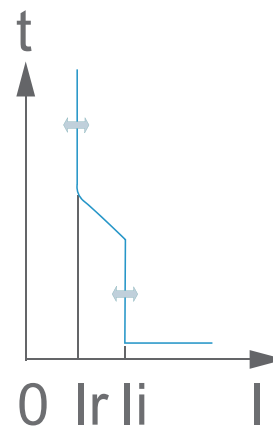


Operation characteristic curve

Characteristic curve Fixed type

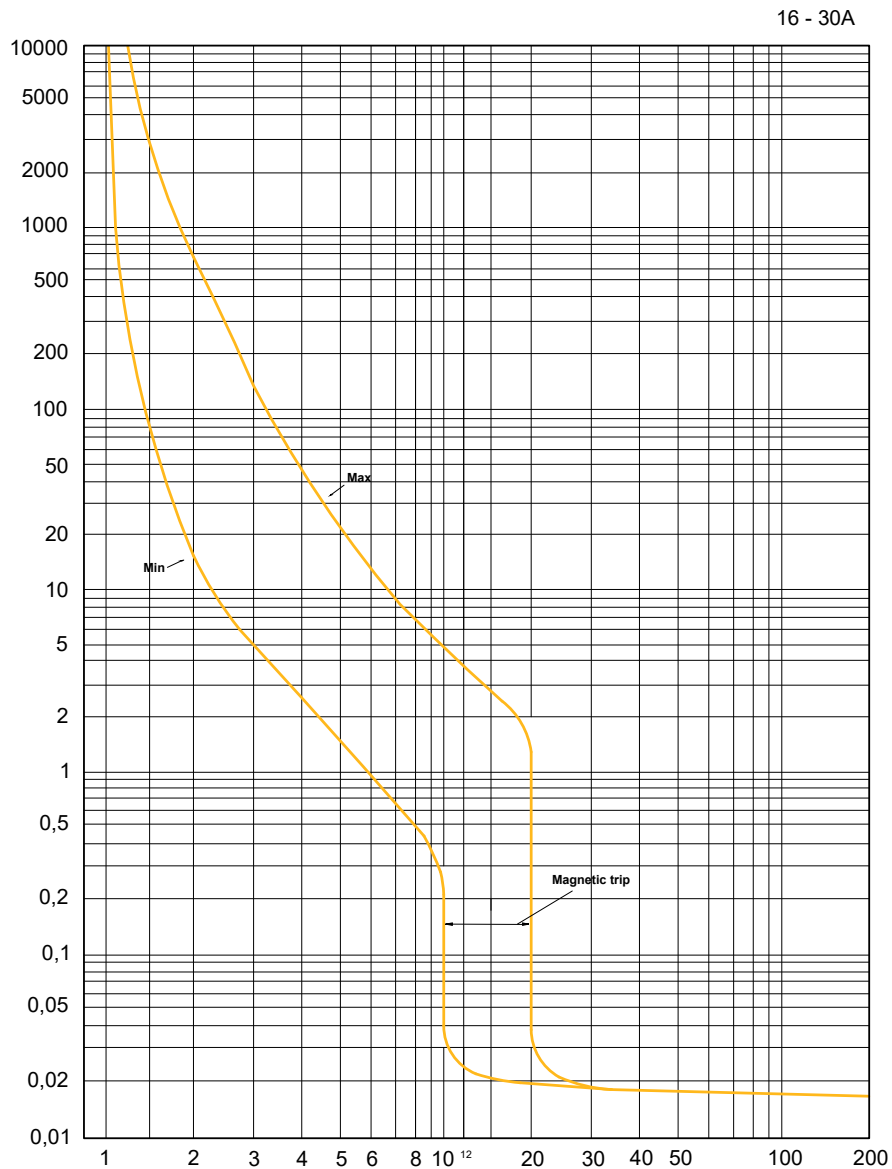
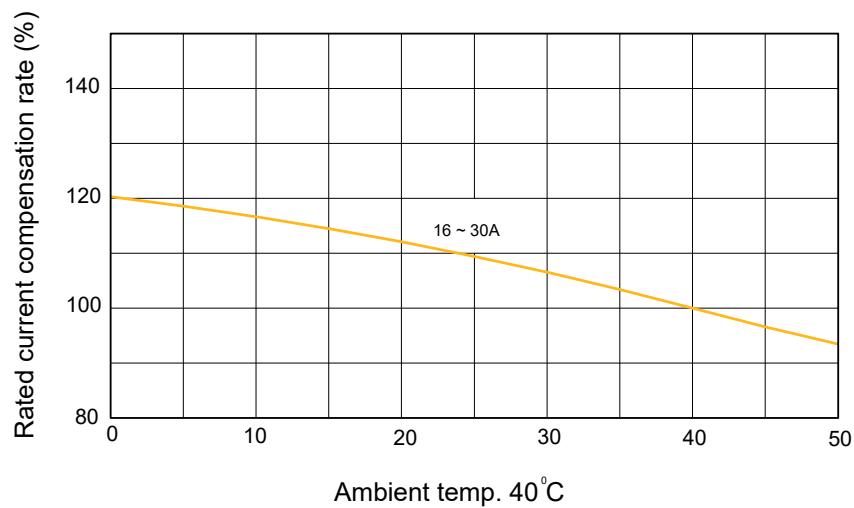


Characteristic curve Thermal adjustable type



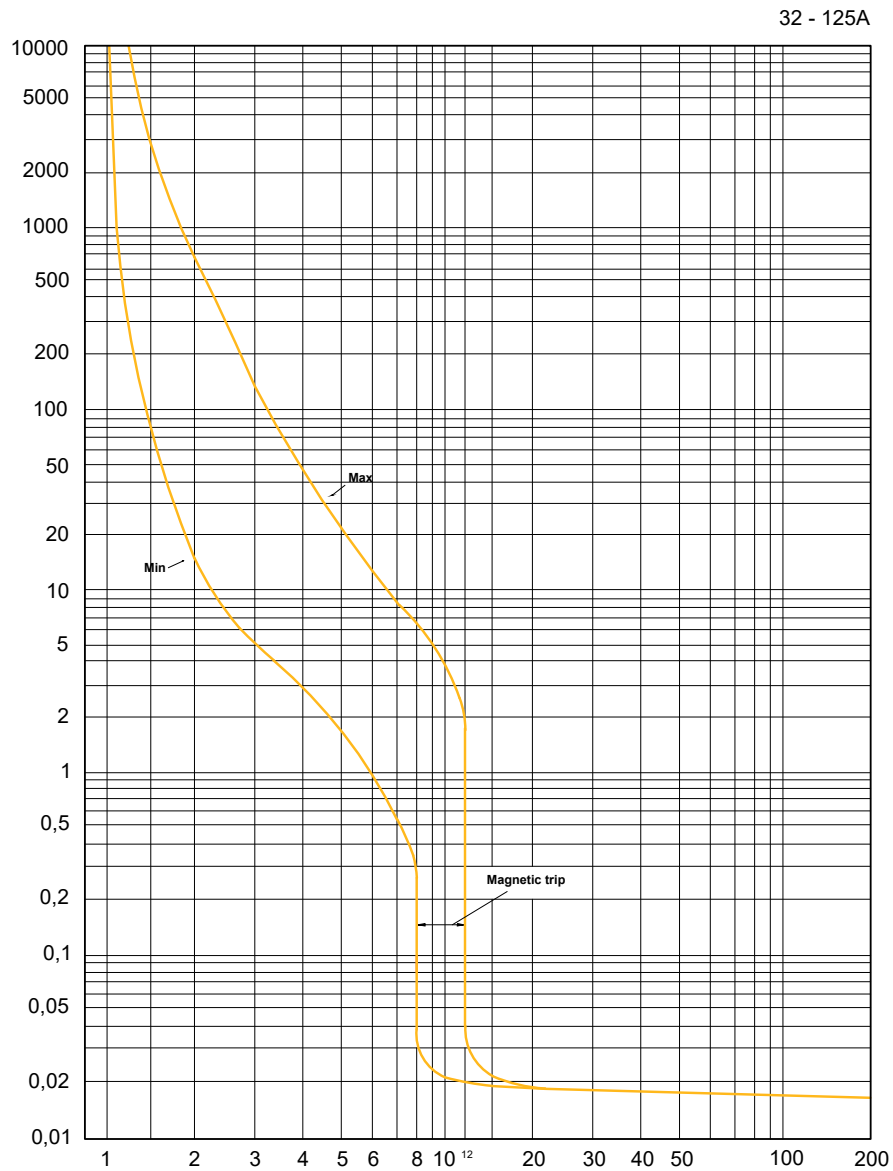
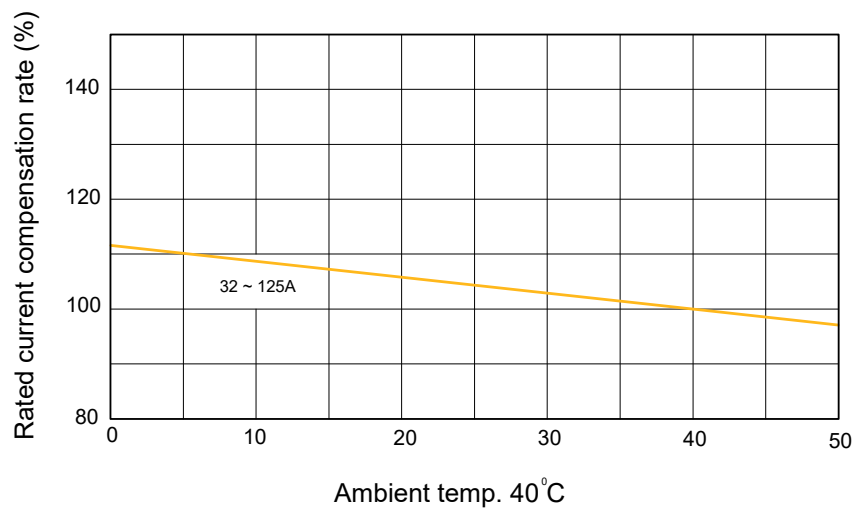
Operation characteristic curve

Frame 125A Time current characteristic curve (16 ~ 30A)

**Ambient Temperature Derating Curve**

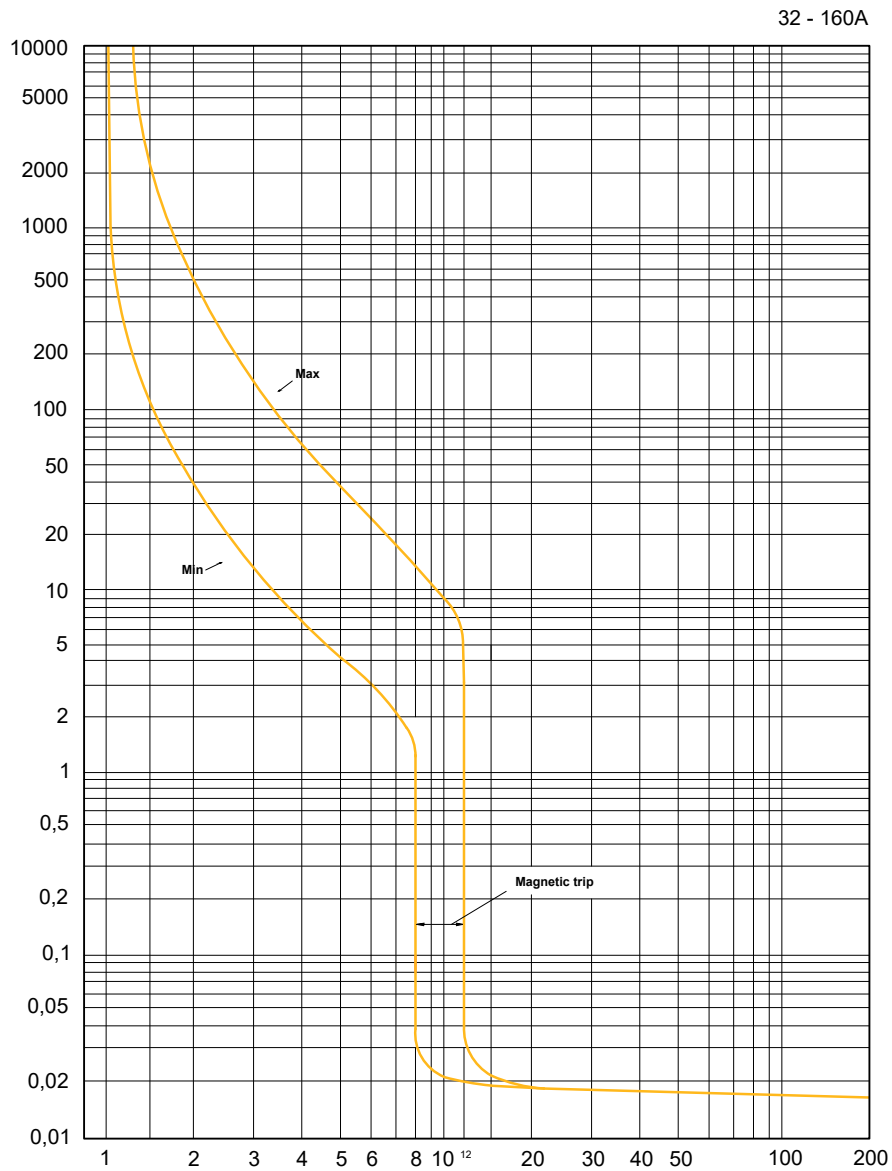
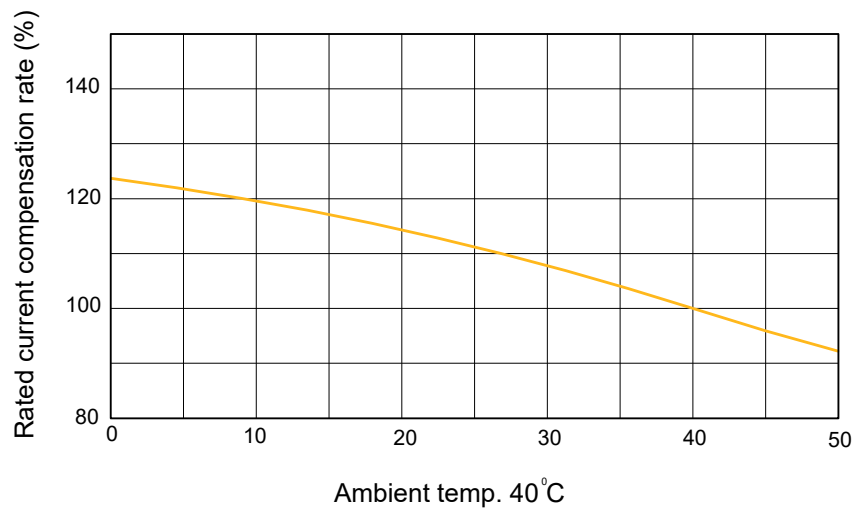
Operation characteristic curve

Frame 125A Time current characteristic curve (32 ~ 125A)

**Ambient Temperature Derating Curve**

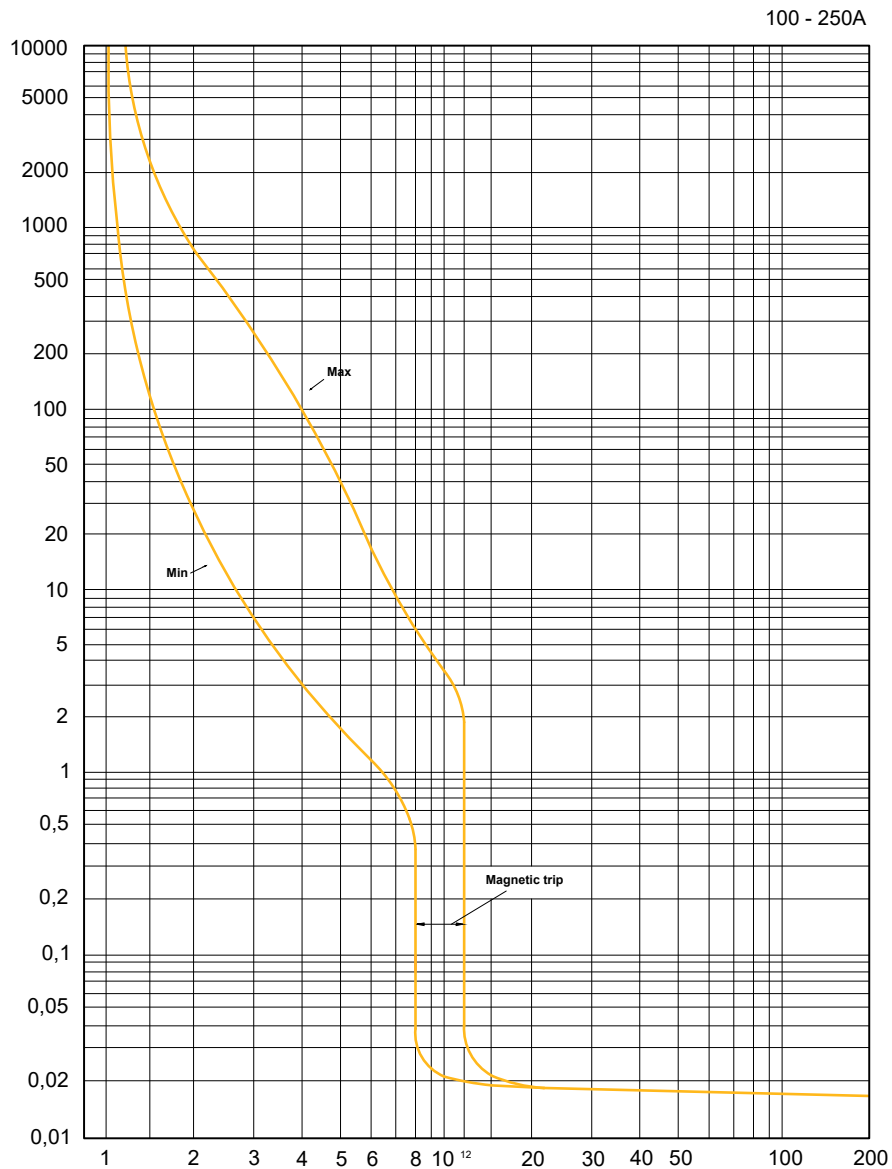
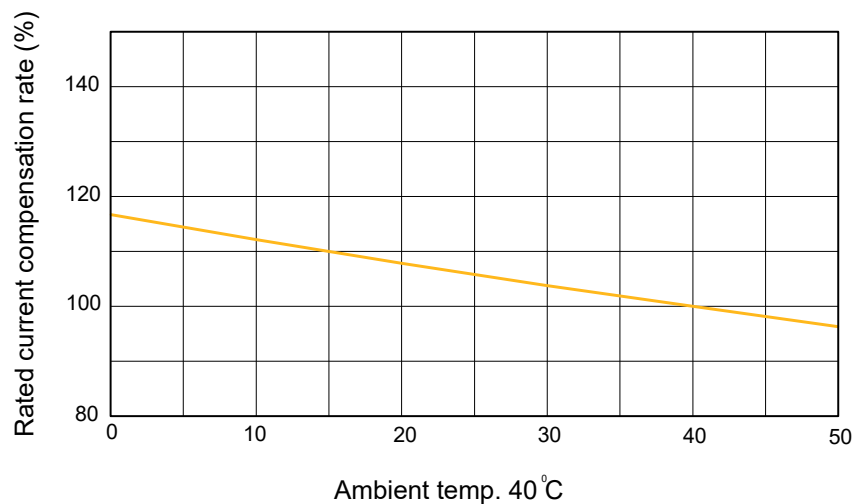
Operation characteristic curve

Frame 160A Time current characteristic curve

**Ambient Temperature Derating Curve**

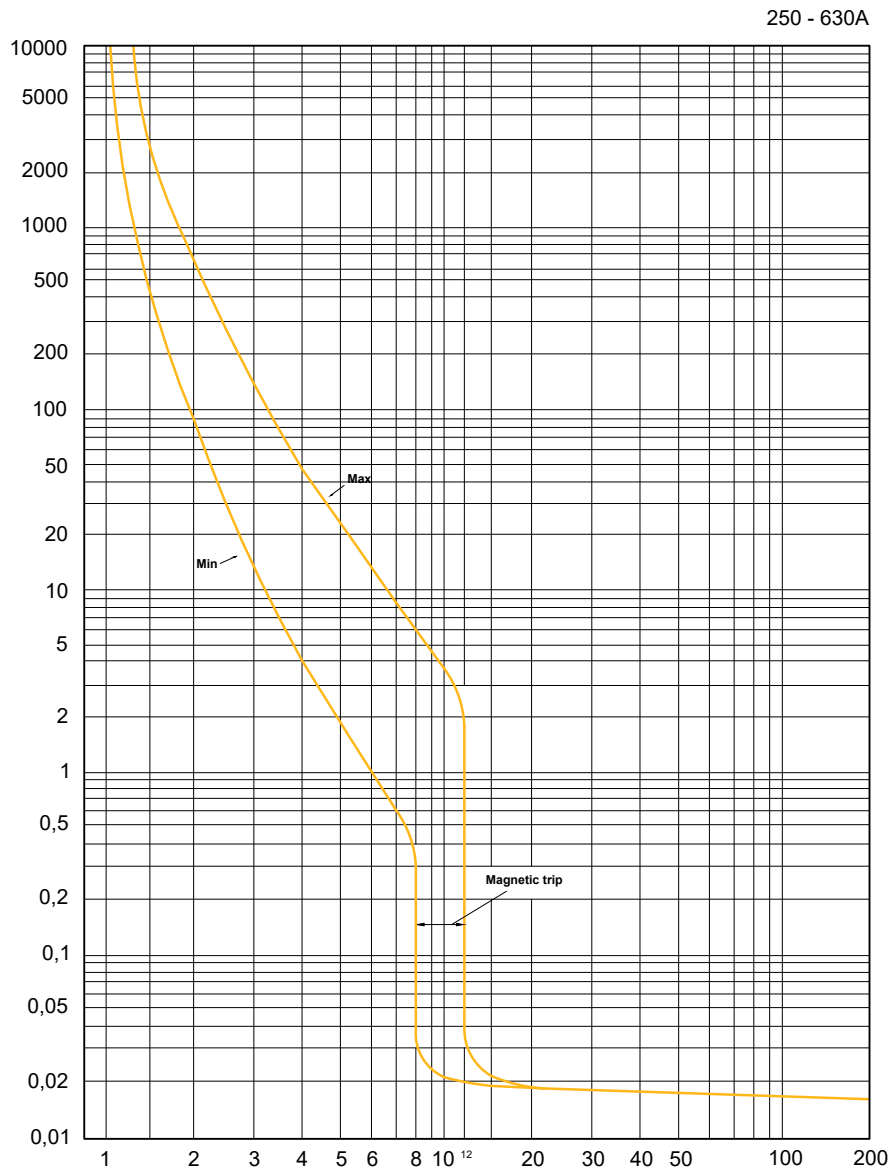
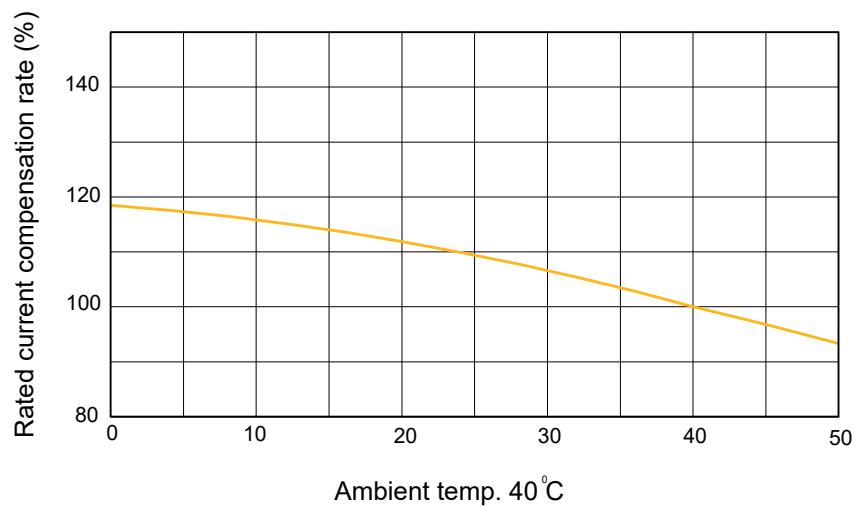
Operation characteristic curve

Frame 250A Time current characteristic curve

**Ambient Temperature Derating Curve**

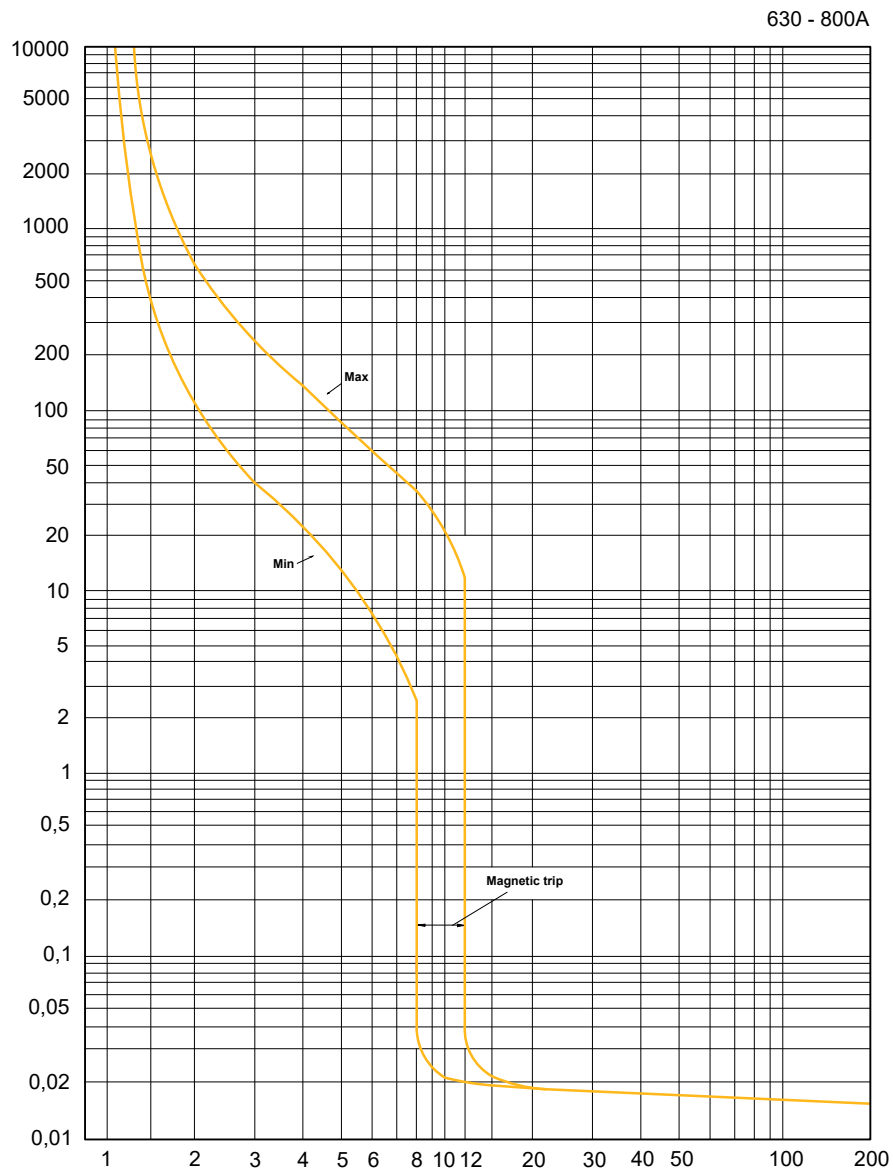
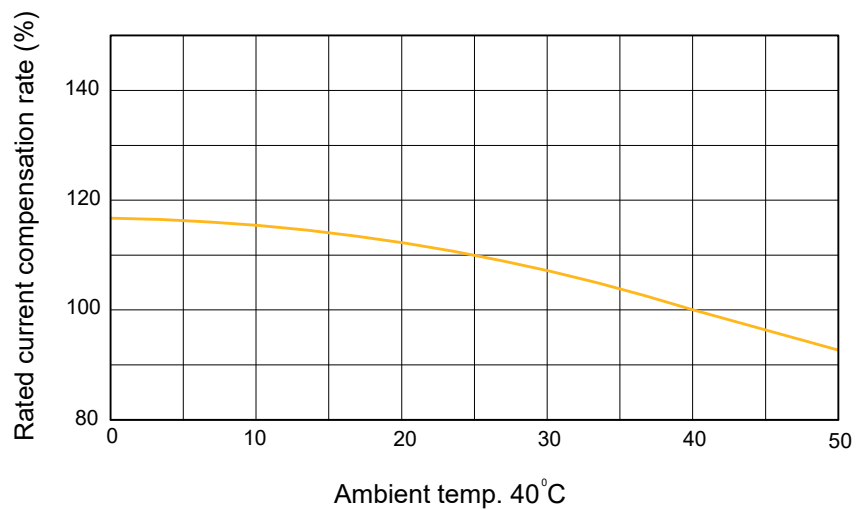
Operation characteristic curve

Frame 400A & 630A Time current characteristic curve

**Ambient Temperature Derating Curve**

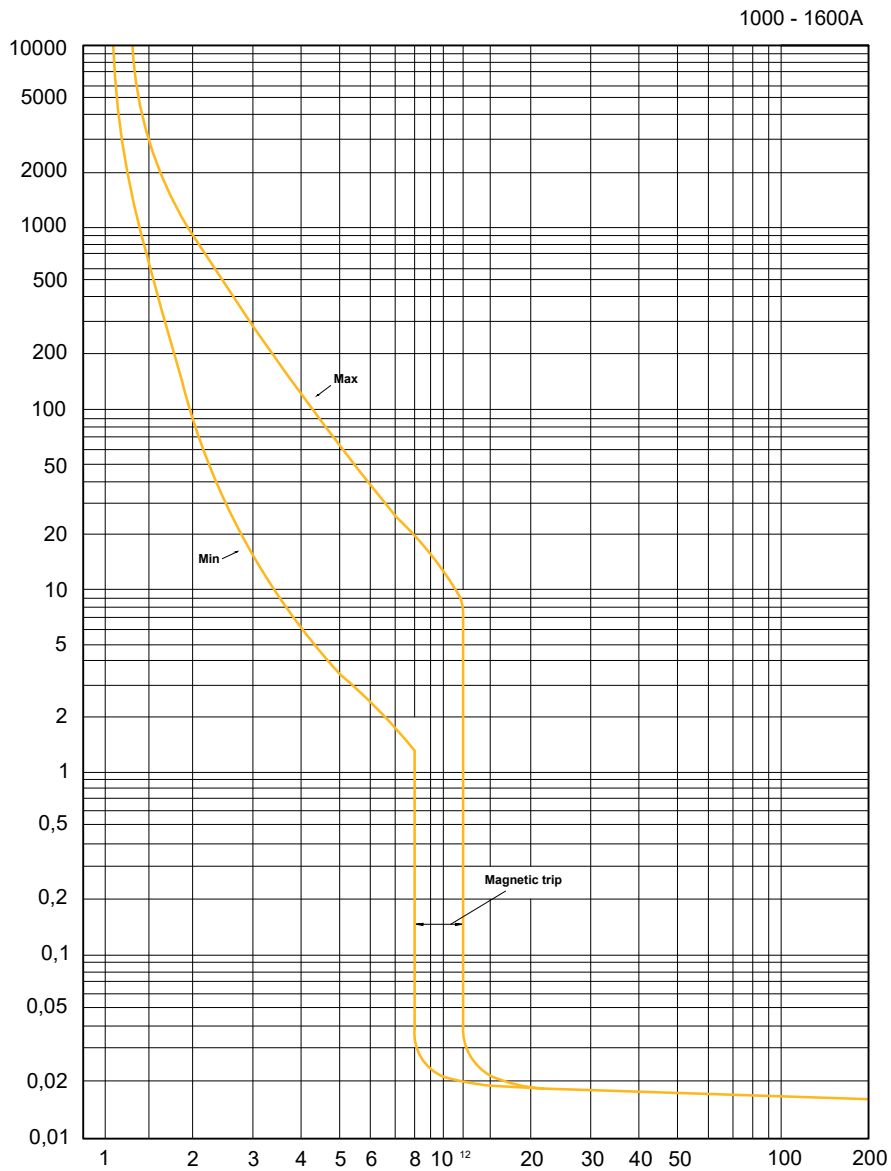
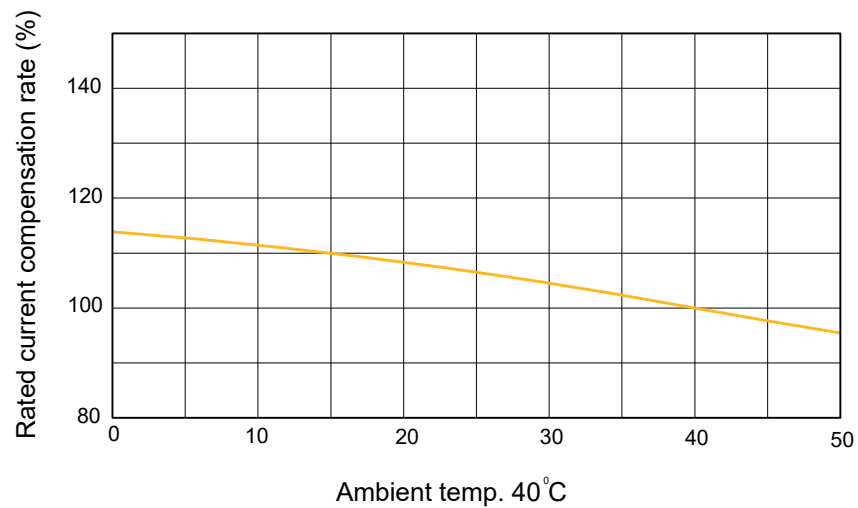
Operation characteristic curve

Frame 800A Time current characteristic curve

**Ambient Temperature Derating Curve**

Operation characteristic curve

Frame 1600 Time current characteristic curve

**Ambient Temperature Derating Curve**

ME IME Series

Electronic type with button Electronic type with LCD

Application scope

The electronic molded case circuit breaker (MCCB) is used to distribute electrical energy and protect power supply lines and equipment from damage caused by overload, short circuit, and ground fault. The **ME** and **IME** models are excellent devices for safeguarding your home, office, or factory from electrical fires and equipment damage.



Salient features

- **Protection:** **M**-Series circuit-breakers provide reliable protection for circuits and equipment in case of overload, short circuit, or ground fault conditions in the power distribution circuit.
- **Adjustable:** With an adjustable rated current design, optimal circuit protection is achievable according to the load factor. The adjustable range of rated currents is 40% to 100% of the rated current.
- **Self-power:** The intelligent controller is powered directly by the circuit breaker itself, eliminating the need for external power sources.
- **Overload Indicator:** The LED indicator flashes when the load current exceeds the rated setting by more than 5%, indicating an overload. The LED remains solid when the load current is between 40% and 100% of the setting for an extended period, indicating normal operation. If the current exceeds this range, an alarm will be triggered.
- **Rated Short-Time Withstand Current:** The minimum rated short-time withstand current is 12 times the nominal current ($12I_n$) or 5 kA, whichever is greater.
- **Suitable for Isolation:** Ensures the safety of personnel working behind the circuit breaker by providing reliable isolation.
- **Environmental Protection:** Most components of the circuit breaker are recyclable, supporting environmental sustainability.

Image and structure



Selection table

Electronic type with button

Frame	A	250			400	
Type and pole	3P	ME250E3	ME250S3	ME250H3	ME400E3	ME400S3
	4P	ME250E4	ME250S4	ME250H4	ME400E4	ME400S4
Rated current, In	A	125-250			320-400	
Rated Operational Voltage, Ue	V	690			690	
Rated Insulation Voltage, Ui	V	1000			1000	
Impulse Withstand Voltage, Uimp	kV	8			8	
Reference Standard		IEC/EN 60947-2			IEC/EN 60947-2	
Suitablilty for Isolation		Yes			Yes	
Polution Degree		3			3	
Utilization Category		B			B	
Trip unit: Electronic		*E01*			*E01*	
Trip unit rating, In	A	125-250			320-400	
Long delay current range, Ir	A	125 (50-63-70-75-80-85-90-95-100-125) 250 (100-112-125-140-150-160-180-200-225-250)			320 (128-152-180-200-220-240-260-280-300-320) 400 (160-190-225-250-275-300-325-350-375-400)	
Long delay time, tr	s	12-60-100-150-OFF @2Ir			12-60-100-150-OFF @2Ir	
Short circuit protection of low level faults, Isd	A	2-2.5-3-4-5-6-7-8-10-12 x Ir			2-2.5-3-4-5-6-7-8-10-12 x Ir	
Short circuit protection time at low level faults, tsd	s	0.06-0.1-0.2-0.3-OFF @1.5Isd			0.06-0.1-0.2-0.3-0.4-0.5-1.0-OFF @1.5Isd	
Short circuit protection of high level faults, li	A	4-6-7-8-10-12-13-14 x Ir – OFF			4-6-7-8-9-10-11-12-14 x Ir -OFF	
Pre trip alarm setting multiple, Ip	A	0.7-0.75-0.8-0.85-0.9-0.95-1.0 x Ir			0.7-0.75-0.8-0.85-0.9-0.95-1.0 x Ir	
Ground fault pickup current, Ig	A	0.2-0.3-0.4-0.5-0.6-0.7-0.8-0.9-1.0 x In - OFF			0.2-0.3-0.4-0.5-0.6-0.7-0.8-0.9-1.0 x In - OFF	
Ground fault pickup current, tg	s	Fixed for 0.4 sec			Fixed for 0.4 sec	
Breaking capacity level		E	S	H	E	S
Rated ultimate short-circuit breaking capacity, Icu (380/415V)	kA	25	36	50	60	75
Rated service short-circuit breaking capacity, Ics	kA	25	36	50	60	75
Rated shor-time withstand current, Icw	kA/s	5			8	
Mechanical Endurance		25000			20000	
Electrical Endurance		8000			7000	
Accessories						
Auxiliary switch	AUX	■			■	
Alarm switch	ALT	■			■	
Shunt trip	SHT	■			■	
Undervoltage trip	UVT	■			■	
Motor operator	MOT	■			■	
Extended Rotary Handle	ERH	■			■	
Dimensions mm	3P	107x165x100			150x257x148	
(W x L x H)	4P	142x165x100			198x257x148	

“■” shows it has this option; “□” means it has no this option; “Time delay accuracy” ± 20% or below

Selection table

Electronic type with button

630		800		1600	
ME630E3	ME630S3	ME800E3	ME800S3	ME1600E3	ME1600S3
ME630E4	ME630S4	ME800E4	ME800S4	ME1600E4	ME1600S4
500-630		630-800		1000-1250-1600	
690		690		690	
1000		1000		1000	
8		8		8	
IEC/EN 60947-2		IEC/EN 60947-2		IEC/EN 60947-2	
Yes		Yes		Yes	
3		3		3	
B		B		B	
E01		*E01*		*E01*	
500-630		630-800		1000-1250-1600	
500 (200-238-278-317-345-377-408-436-472-500)		630 (252-300-350-400-435-475-515-550-595-630)		1000 (400-500-630-700-800-850-900-950-1000)	
630 (252-300-350-400-435-475-515-550-595-630)		800 (320-435-550-630-660-690-715-745-770-800)		1250 (500-630-700-800-900-1000-1100-1200-1250)	
1600 (630-800-900-1000-1100-1250-1400-1500-1600)					
12-60-100-150-OFF @2Ir		12-60-100-150-OFF @2Ir		12-60-100-150-OFF @2Ir	
2-2.5-3-4-5-6-7-8-10-12 x Ir		2-2.5-3-4-5-6-7-8-10-12 x Ir		2-2.5-3-3.5-4-5-6-7-8-10 x Ir - OFF	
0.06-0.1-0.2-0.3-0.4-0.5-1.0-OFF @1.5I _{sd}		0.06-0.1-0.2-0.3-0.4-0.5-1.0-OFF @1.5I _{sd}		0.06-0.1-0.2-0.3-0.4-0.5-1.0-OFF @1.5I _{sd}	
4-6-7-8-9-10-11-12-14 x Ir -OFF		4-6-7-8-9-10-11-12-14 x Ir -OFF		4-5-6-7-8-9-10-11-12 x Ir - OFF	
0.7-0.75-0.8-0.85-0.9-0.95-1.0 x Ir		0.7-0.75-0.8-0.85-0.9-0.95-1.0 x Ir		N/A	
0.2-0.3-0.4-0.5-0.6-0.7-0.8-0.9-1.0 x In - OFF		0.2-0.3-0.4-0.5-0.6-0.7-0.8-0.9-1.0 x In - OFF		0.2-0.3-0.4-0.5-0.6-0.7-0.8-0.9-1.0 x In - OFF	
Fixed for 0.4 sec		Fixed for 0.4 sec		Fixed for 0.4 sec	
E	S	E	S	E	S
60	75	60	75	50	65
60	75	60	75	50	65
8		10		20	
20000		20000		5000	
5000		5000		1000	
■		■		■	
■		■		■	
■		■		■	
■		■		■	
■		■		□	
■		■		□	
150x257x148		210x280x155		212x310x228	
198x257x148		280x280x155		282x310x228	

“■” shows it has this option; “□” means it has no this ; “Time delay accuracy” ± 20% or below

Selection table

Electronic type with LCD

Frame	A	400		630		800	
Type and pole	3P	iME400E3	iME400S3	iME630E3	iME630S3	iME800E3	iME800S3
	4P	iME400E4	iME400S4	iME630E4	iME630S4	iME800E4	iME800S4
Rated current, In	A	250-400		250-400-630		630-800	
Rated Operational Voltage, Ue	V	690		690		690	
Rated Insulation Voltage, Ui	V	1000		1000		1000	
Impulse Withstand Voltage, Uimp	kV	8		8		8	
Reference Standard		IEC/EN 60947-2		IEC/EN 60947-2		IEC/EN 60947-2	
Suitability for Isolation		Yes		Yes		Yes	
Pollution Degree		3		3		3	
Utilization Category		B		B		B	
Trip unit: Electronic		*E02*		*E02*		*E02*	
Trip unit rating, In	A	250-320-400		400-500-630		630-800	
Long delay current range, Ir	A	250 (100-250) 320 (128-320) 400 (160-400) with increment by 1A		400 (160-400) 500 (200-500) 630 (252-630) with increment by 1A		630 (252-630) 800 (320-800) with increment by 1A	
Long delay time, tr	s	12-150 with increment by 1 sec + OFF @2Ir		12-150 with increment by 1 sec + OFF @2Ir		12-150 with increment by 1 sec + OFF @2Ir	
Short circuit protection of low level faults, Isd	A	250 (200-3000) 320 (256-3200) 400 (320-4800) with increment by 1A		400 (320-4800) 500 (400-5000) 630 (500-7560) with increment by 1A		630 (500-7560) 800 (650-8000) with increment by 1A	
Short circuit protection time at low level faults, tsd	s	0.06-1s with increment by 0.02 sec + OFF @1.5Isd		0.06-1s with increment by 0.02 sec + OFF @1.5Isd		0.06-1s with increment by 0.02 sec + OFF @1.5Isd	
Short circuit protection of high level faults, Ii	A	250 (400-3500 +OFF) 320 (512-4480 +OFF) 400 (640-5600 +OFF) with increment by 1A		400 (640-5600 +OFF) 500 (800-7000 +OFF) 630 (1000-8820 +OFF) with increment by 1A		630 (1000-8820 +OFF) 800 (1300-9600 +OFF) with increment by 1A	
Pre trip alarm setting multiple, Ip	A	250 (70-250) 320 (90-320) 400 (112-400) with increment by 1A		400 (112-400) 500 (140-500) 630 (175-630) with increment by 1A		630 (175-630) 800 (228-800) with increment by 1A	
Ground fault pickup current, Ig	A	250 (50-250 +OFF) 320 (64-320 +OFF) 400 (80-400 +OFF) with increment by 1A		400 (80-400 +OFF) 500 (100-500 +OFF) 630 (126-630 +OFF) with increment by 1A		630 (126-630 +OFF) 800 (160-800 +OFF) with increment by 1A	
Ground fault pickup current, tg	s	Fixed for 0.4 sec		Fixed for 0.4 sec		Fixed for 0.4 sec	
Breaking capacity level		E	S	E	S	E	S
Rated ultimate short-circuit breaking capacity, Icu (380/415V)	kA	60	75	60	75	60	75
Rated service short-circuit breaking capacity, Ics = 100% Icu	kA	60	75	60	75	60	75
Rated short-time withstand current, Icw/1s	kA/s	8		8		10	
Mechanical Endurance		20000		20000		20000	
Electrical Endurance	ERH	7000		5000		5000	

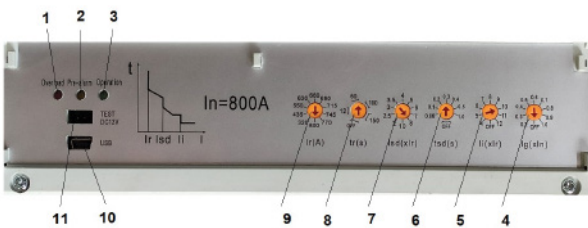
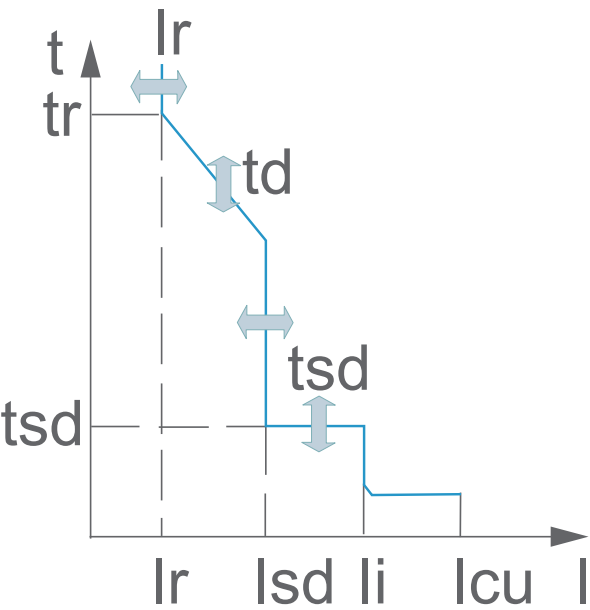
“■” shows it has this option; “□” means it has no this option; “Time delay accuracy” $\pm 20\%$ or below

Frame	Type	Poles	Outline Dimension (mm)				Installation Dimension (mm)			Weight
			W	L	H	c	a	b	d	kg
250	ME 250E3; ME 250S3; ME 250H3	3	107	165	100	77	35	126	Φ4.5	1.8
	ME 250E4; ME 250S4; ME 250H4	4	142	165	100	77	70	126	Φ4.5	2.3
400	ME 400E3; ME 400S3 iME 400E3; iME 400S3	3	150	257	148	111	44	194	Φ7	5.8
	ME 400E4; ME 400S4 iME 400E4; iME 400S4	4	198	257	148	111	88	194	Φ7	7.6
630	ME 630E3; ME 630S3 iME 630E3; iME 630S3	3	150	257	148	111	44	194	Φ7	6.0
	ME 630E4; ME 630S4 iME 630E4; iME 630S4	4	198	257	148	111	88	194	Φ7	7.8
800	ME 800E3; ME 800S3 iME 800E3; iME 8030S3	3	210	280	155	117	70	243	Φ7	10.2
	ME 800E4; ME 800S4 iME 800E4; iME 800S4	4	280	280	155	117	140	243	Φ7	13.1
1600	ME 1600E3; ME 1600S3	3	212	310	228	168	70	245	Φ8.5	16.2
	ME 1600E4, ME 1600S4	4	282	310	228	168	140	245	Φ8.5	20.8



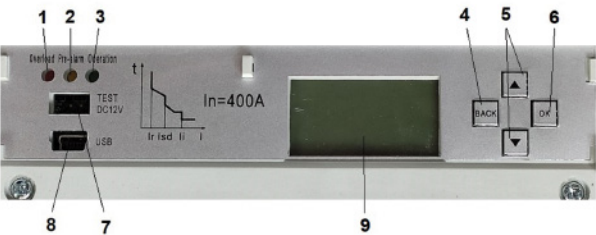
Operation characteristic curve

Installation Instructions



Electronic type with button

1	Trip indicator LED
2	Pre trip alarm LED
3	Operation LED
4	Pre trip alarm setting multiple
5	Short circuit protection of high level faults
6	Short circuit protection time at low level faults
7	Short circuit protection of low level faults
8	Long delay time
9	Long delay current range
10	Debug port
11	Test port

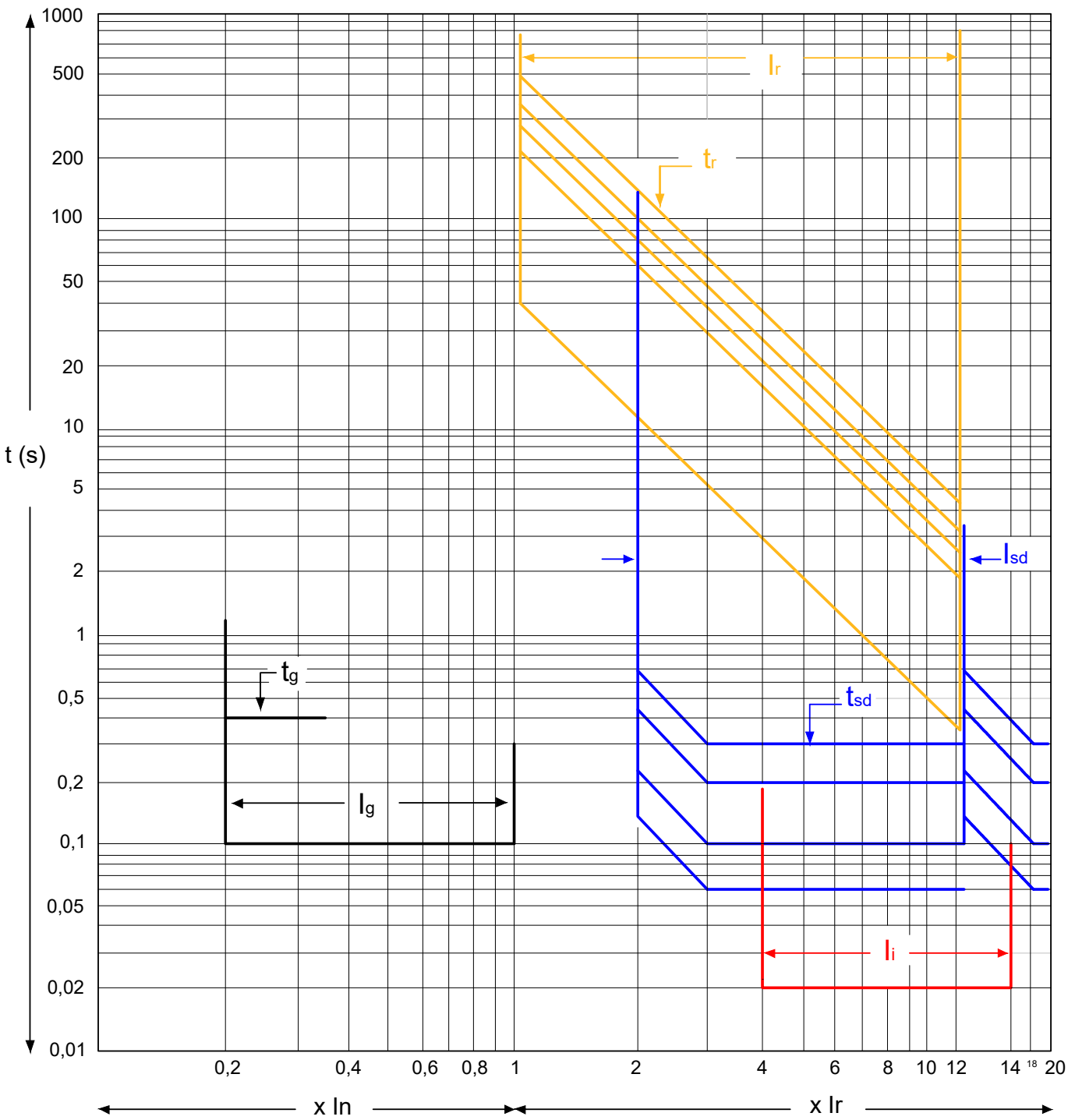


Electronic type with LCD

1	Trip indicator LED
2	Pre trip alarm LED
3	Operation LED
4	Go back to previous settings
5	Up & Down value
6	Setting and confirmation
7	Test port
8	Debug port
9	Display screen

Operation characteristic curve

Current-time characteristic curve for electronic type MCCB



ML Series | Earth leakage circuit breakers type

Application scope

Earth Leakage Circuit Breakers (ELCB) are molded case circuit breakers used in low-voltage AC electrical circuits to provide electric shock protection and prevent fires from current leakages. ELCB is referred to as a 'Circuit-breaker incorporating residual current protection' (IEC/EN 60947-2) or a 'Residual current operated circuit breaker' (IEC/EN 61009-1). It is also known as a 'Ground-fault circuit-interrupter'.



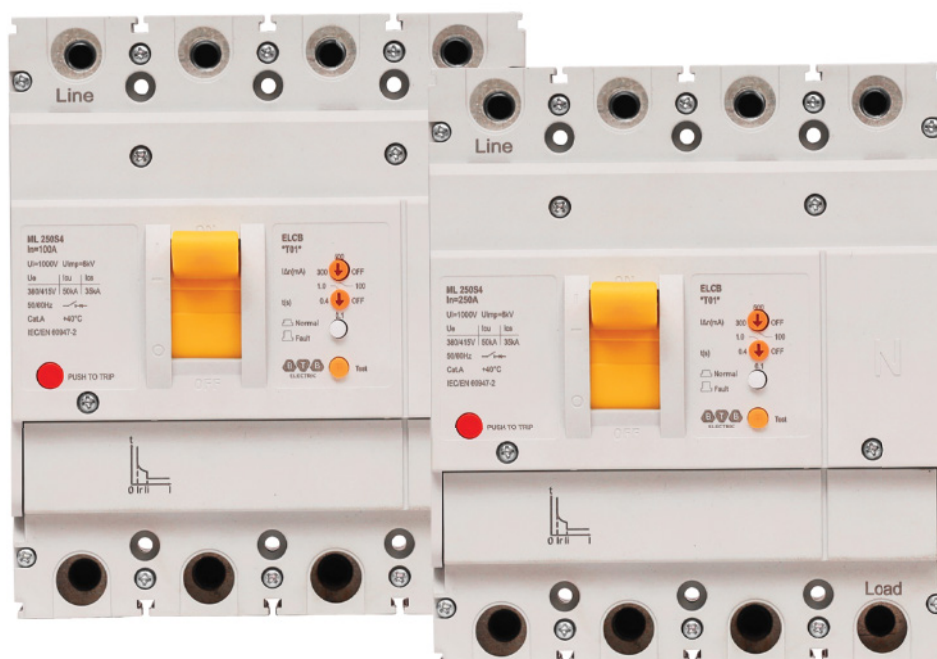
Why are ELCBs needed?

Awareness of electric shock injuries and short-circuit fires has increased, aiming to save human lives and assets. Additionally, the places requiring the installation of ELCBs have increased for legal reasons.

Salient features

- Residual current circuit breakers are primarily used to provide protection against leakage current, which may cause insulation failure and electric shock to equipment and the human body, regardless of the standard protection against overload and short-circuit conditions.
- Designed with standardized accessory sizes, they seamlessly integrate with MCCBs.
- Offering adjustable residual current and current cut-off time settings, they provide flexibility and tailored protection.
- Ideal for use in 3-phase power supply systems, they ensure uninterrupted operation even in the event of a single-phase loss fault.

Image and structure



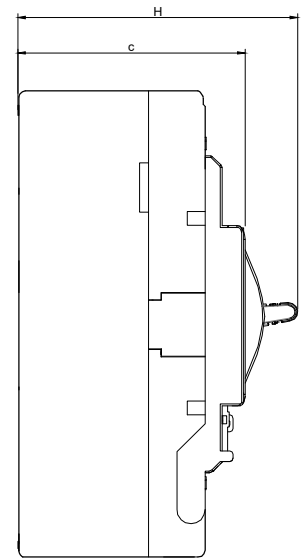
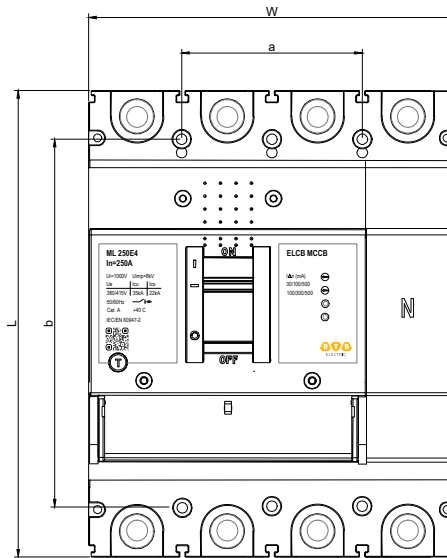
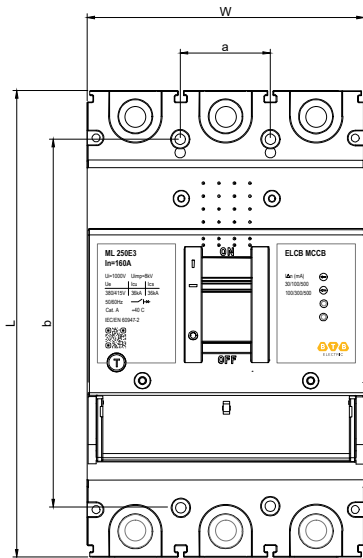
Selection table

Frame	A	250		400		800	
Type and pole	4P	ML250E4	ML250S4	ML400E3	ML400S4	ML800E4	ML800S4
Rated current at 40°C, In	A	100-125-160-200-250		250-315-350-400		630-700-800	
Rated Operational Voltage, Ue	V	440		440		440	
Rated Insulation Voltage, Ui	V	1000		1000		1000	
Impulse Withstand Voltage, Uimp	kV	8		8		8	
Reference Standard		IEC/EN 60947-2		IEC/EN 60947-2		IEC/EN 60947-2	
Suitability for Isolation		Yes		Yes		Yes	
Pollution Degree		3		3		3	
Utilization Category		A		A		A	
Rated residual operating current IΔn(mA)		G6 or G7		G7		G8	
IΔn (Without time delay)	mA	30/100/500 100/300/500		100/300/500		300/500/1000	
IΔn (With time delay)	mA	100/300/500		100/300/500		300/500/1000	
Rated residual non-operating current	mA	½ IΔn		½ IΔn		½ IΔn	
Breaking time at a residual current	s	2IΔn		5IΔn		10IΔn	
Max. breaking times							
Without time delay	s	0.15		0.04		0.04	
With time delay	s	0.4/1		0.4/1		0.4/1	
Trip unit: Thermal Magnetic		*T01*		*T01*		*T01*	
Long time, LT	I _r	1.0xI _n		1.0xI _n		1.0xI _n	
Instantaneous, INST	I _i	10xI _n		10xI _n		10xI _n	
Breaking capacity level		E	S	E	S	E	S
Rated ultimate short-circuit breaking capacity, I _{cu} (380/415V)	kA	22	35	35	65	35	65
Rated service short-circuit breaking capacity, I _{cs} (380/415V)	kA	22	35	35	65	35	65
Mechanical Endurance		8500		7000		4000	
Electrical Endurance		1500		1000		1000	
Accessories							
Auxiliary switch	AUX	■		■		■	
Alarm switch	ALT	■		■		■	
Shunt trip	SHT	■		■		■	
Undervoltage trip	UVT	■		■		■	
Motor operator	MOT	■		■		■	
Extended Rotary Handle	ERH	■		■		■	
Dimensions mm (W x L x H)	3P	107x165x100		150x257x148		210x280x155	
	4P	142x165x100		198x257x148		280x280x155	

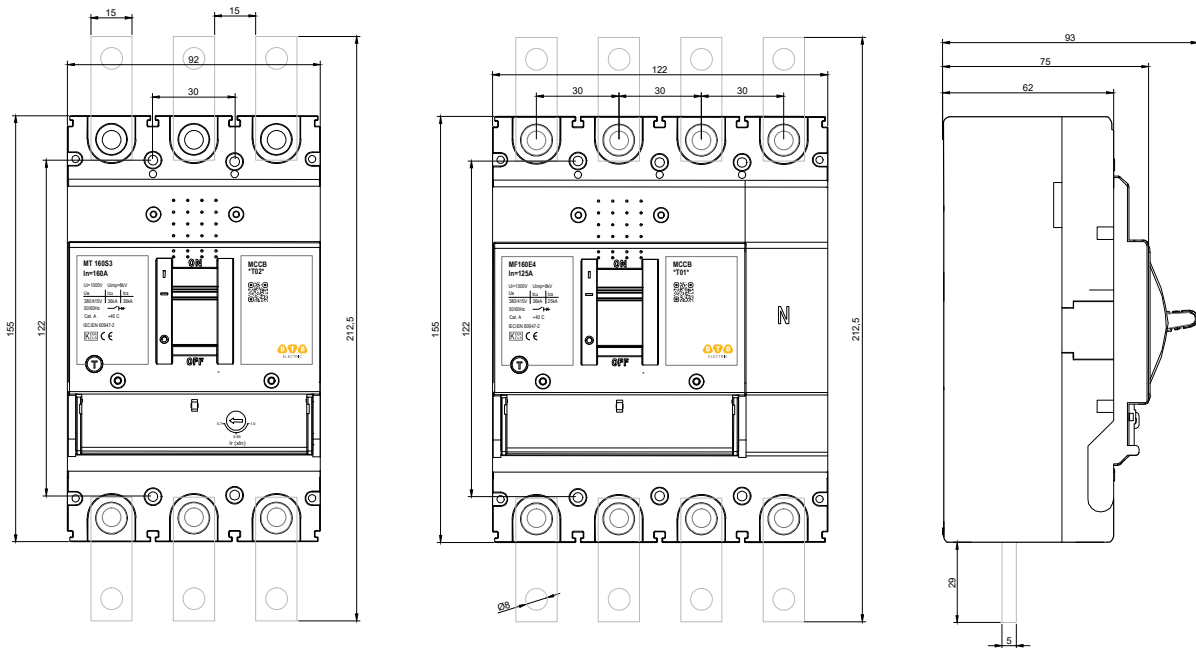
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Dimensions

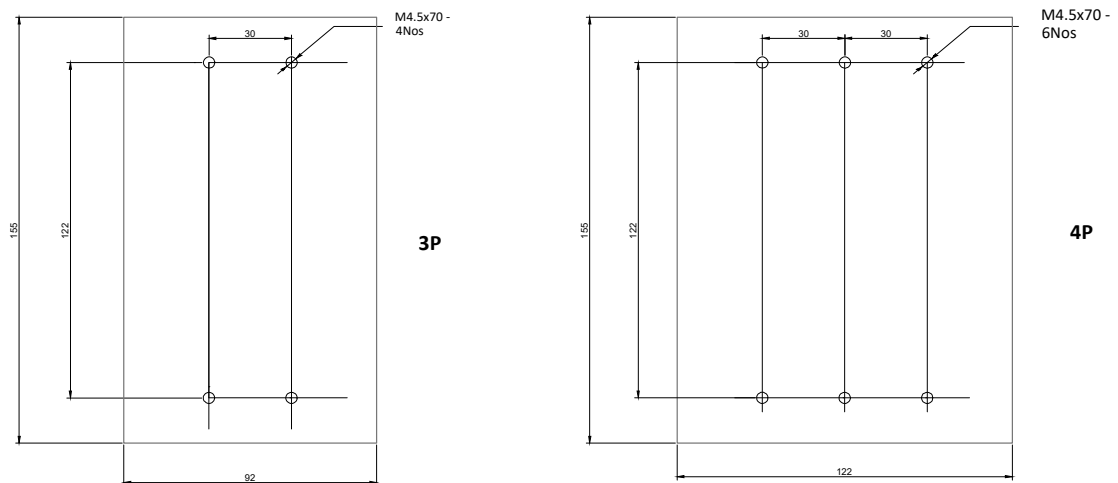
Frame	Type	Poles	Outline Dimension (mm)				Installation Dimension (mm)			Weight kg
			W	L	H	c	a	b	d	
250	ML 250E4; ML 250S4	4	142	165	100	77	70	126	Φ4.5	2.3
400	ML 400E4; ML 400S4	4	198	257	148	111	88	194	Φ7	7.6
800	ML 800E4; ML 800S4	4	280	280	155	117	140	243	Φ7	13.1



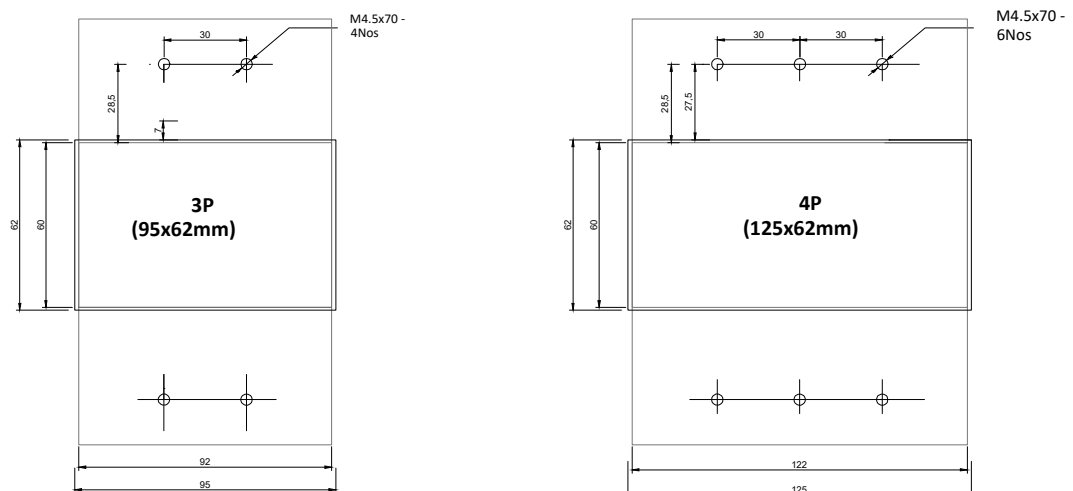
Frame 160A

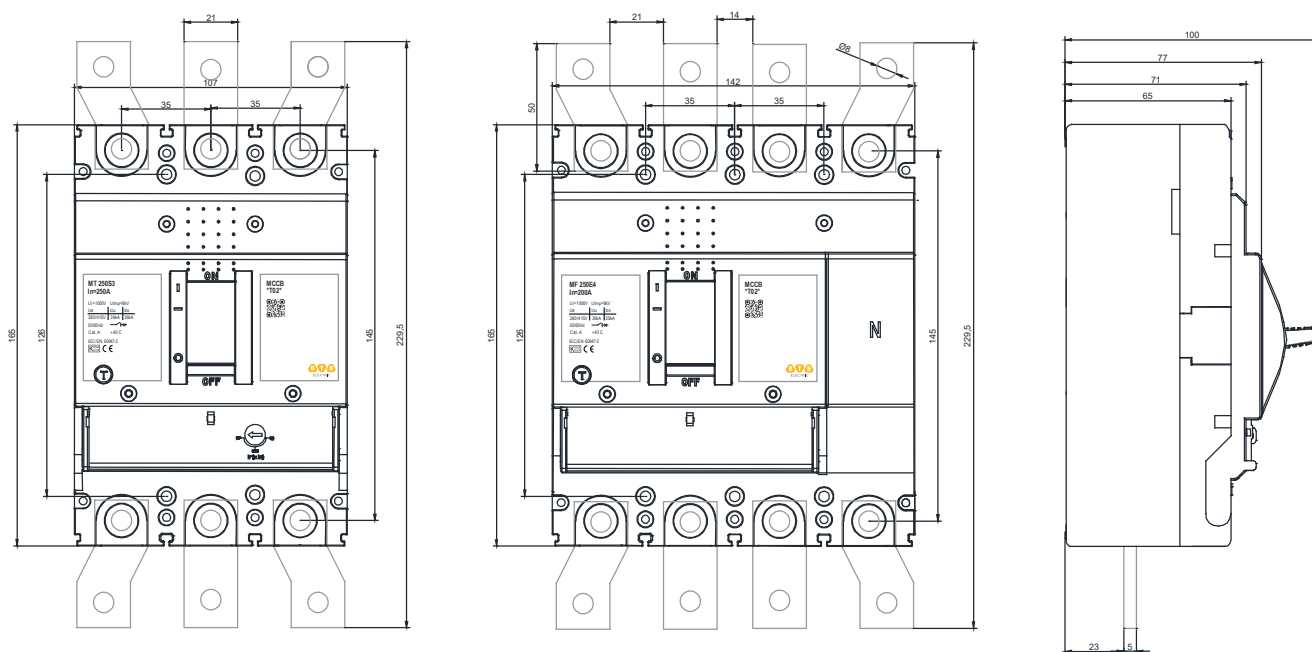


Panel drilling

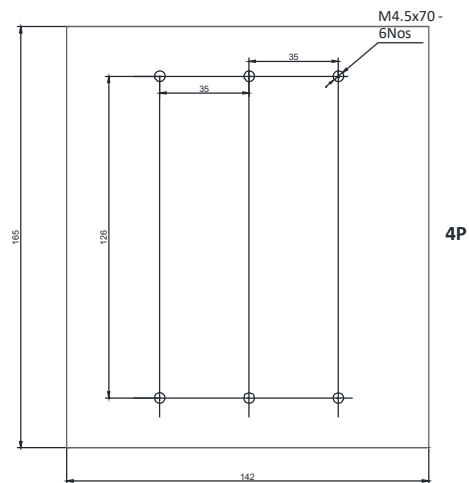
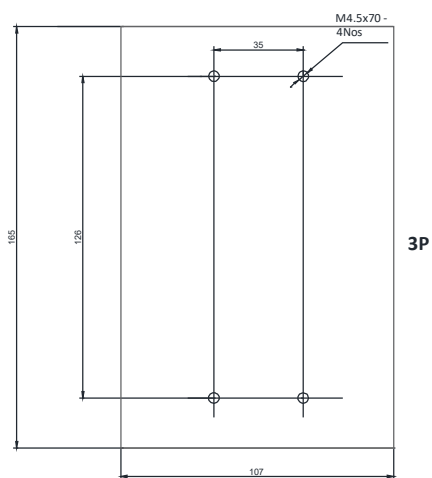


Front panel cutting

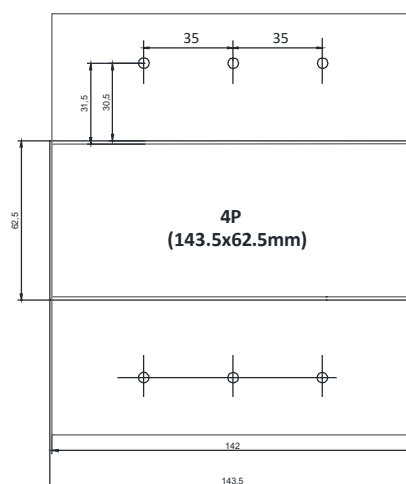
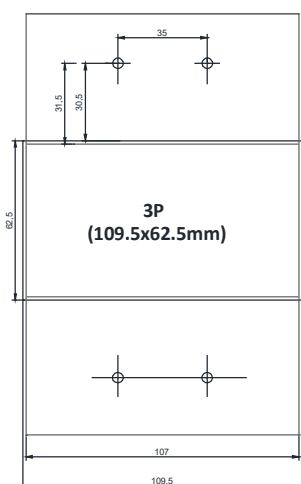




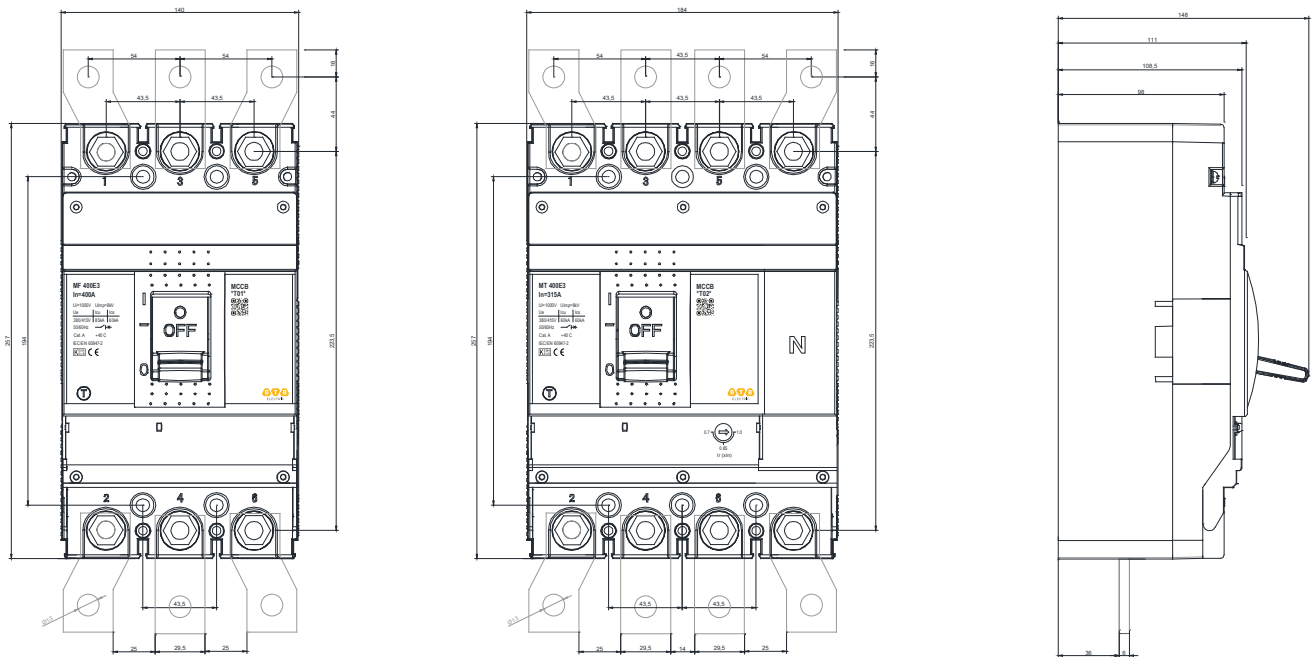
Panel drilling



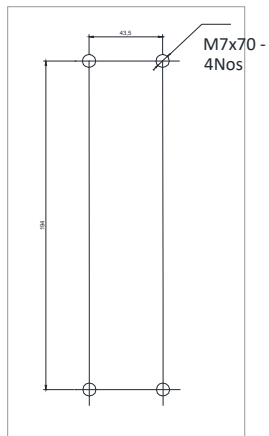
Front panel cutting



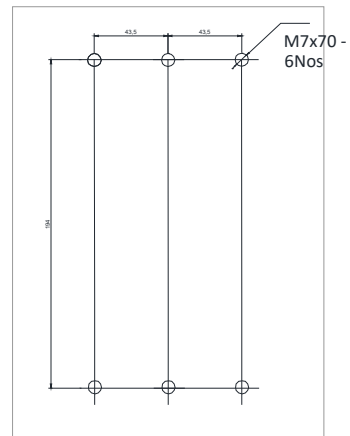
Frame 400A for MF, MT



Panel drilling

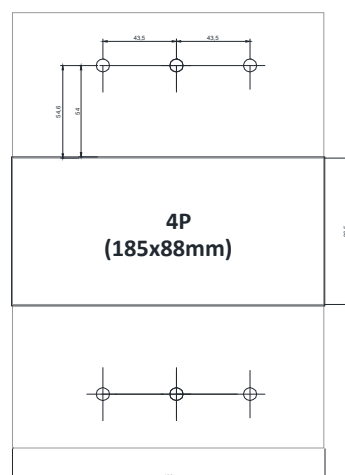
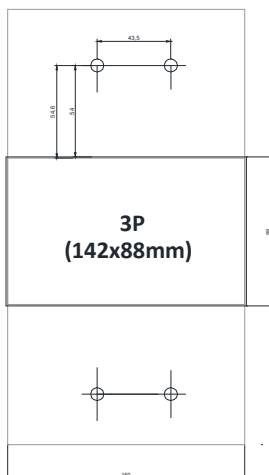


3P

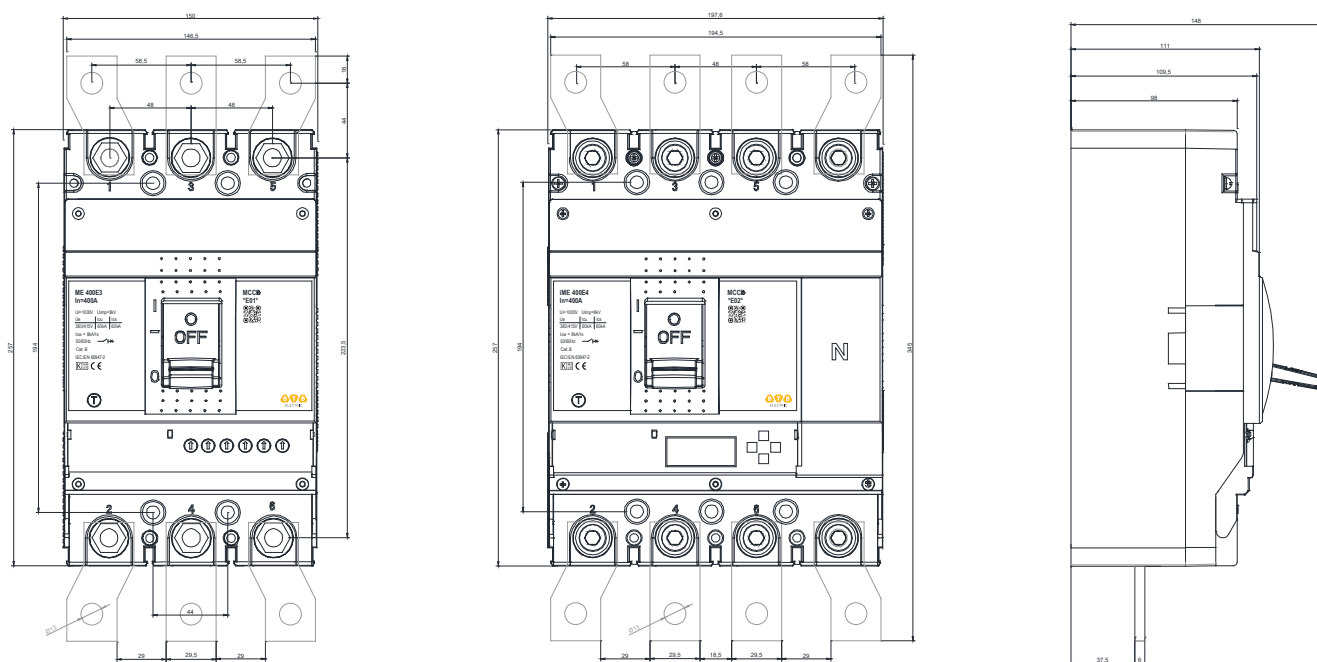


4P

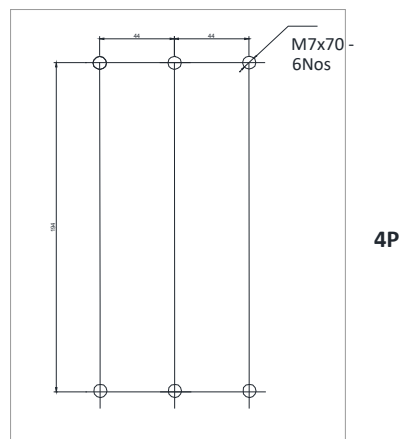
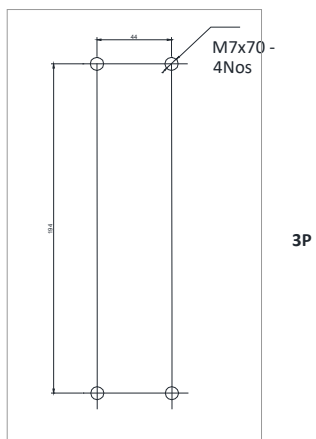
Front panel cutting



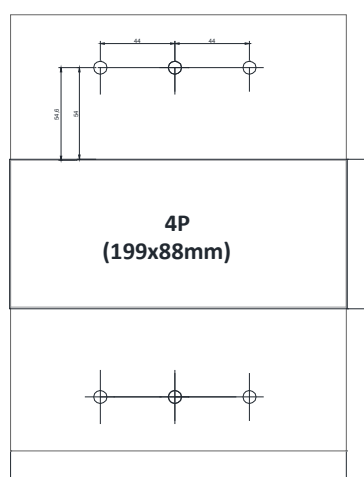
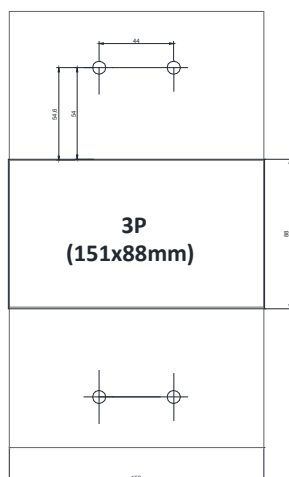
Frame 400A for ME, iME



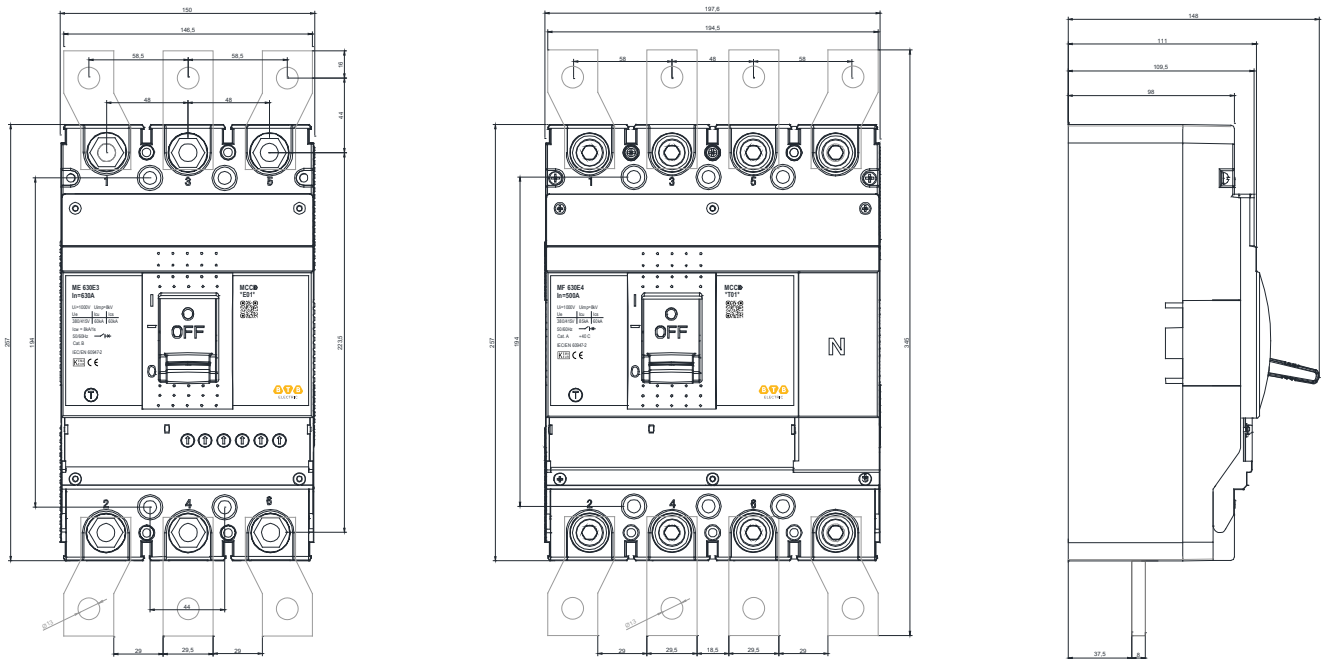
Panel drilling



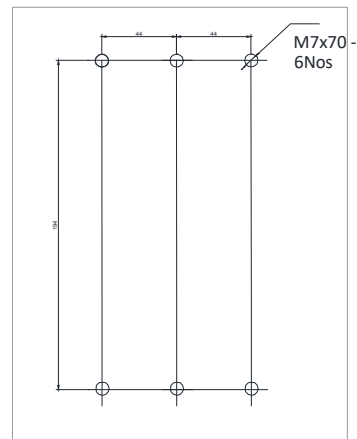
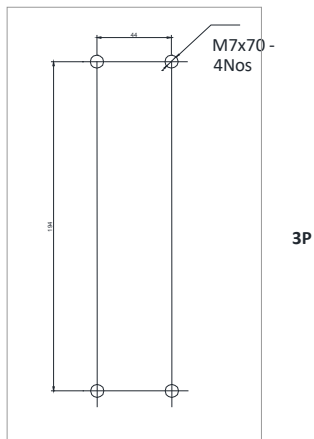
Front panel cutting



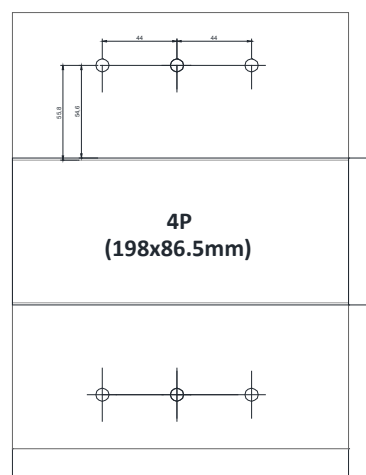
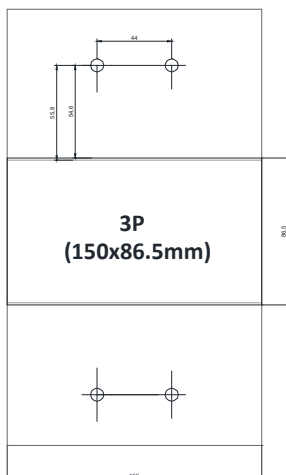
Frame 630A



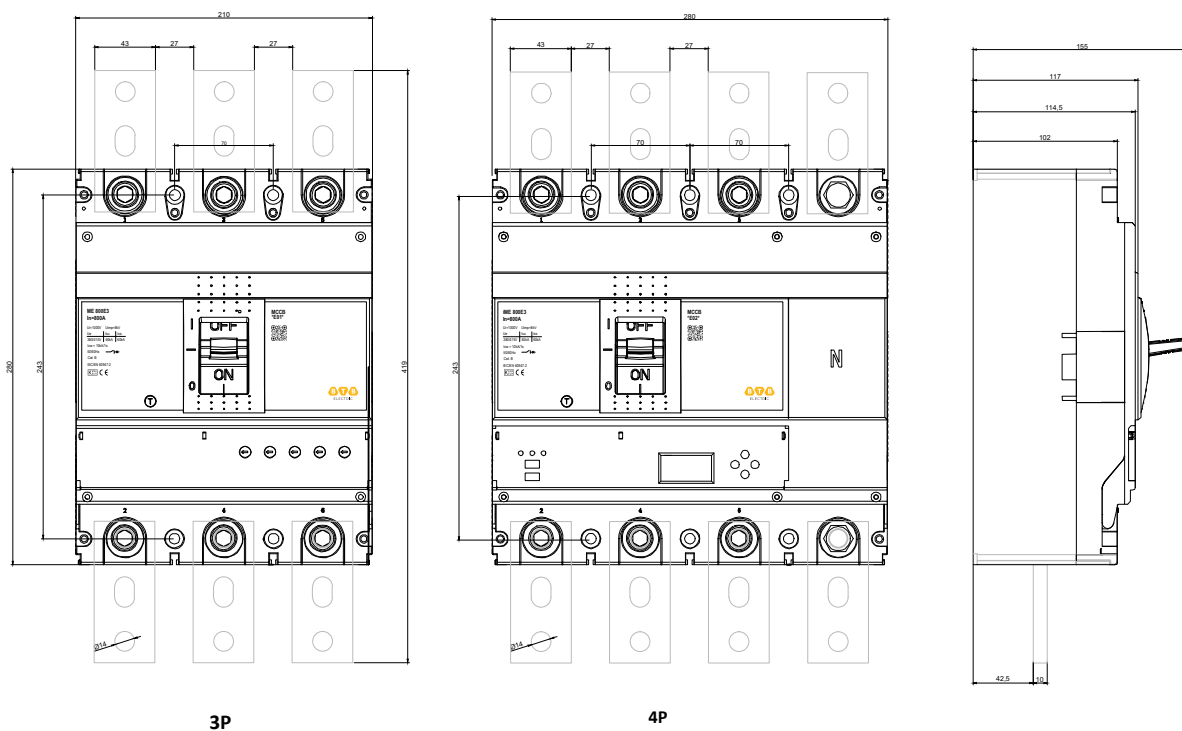
Panel drilling



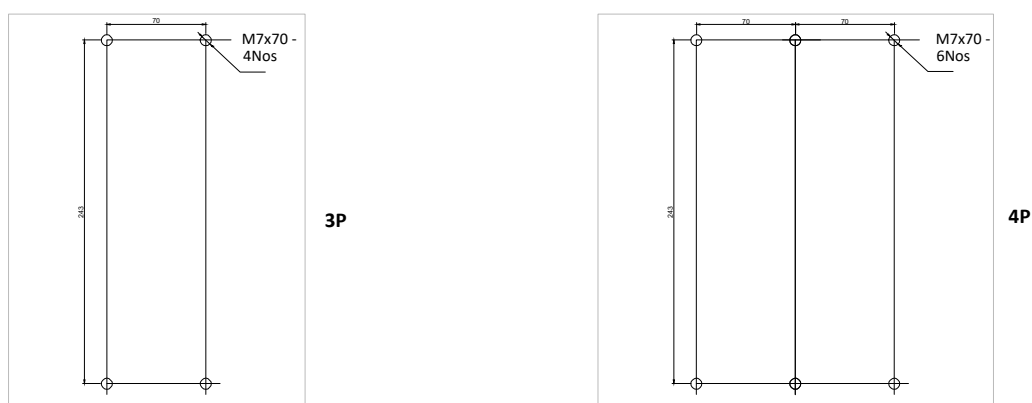
Front panel cutting



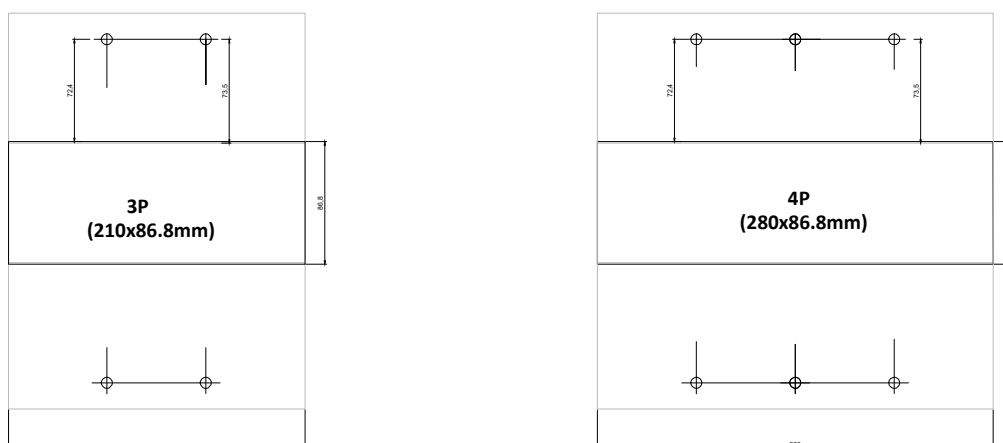
Frame 800A



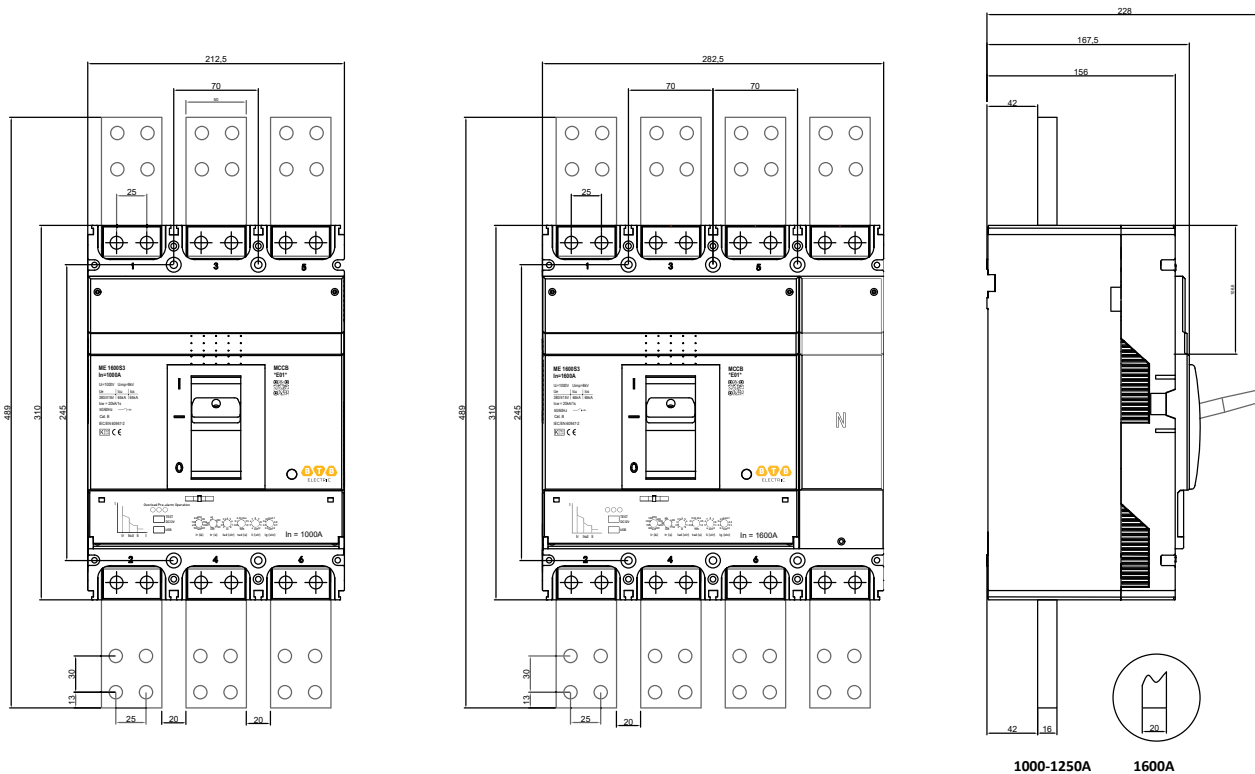
Panel drilling



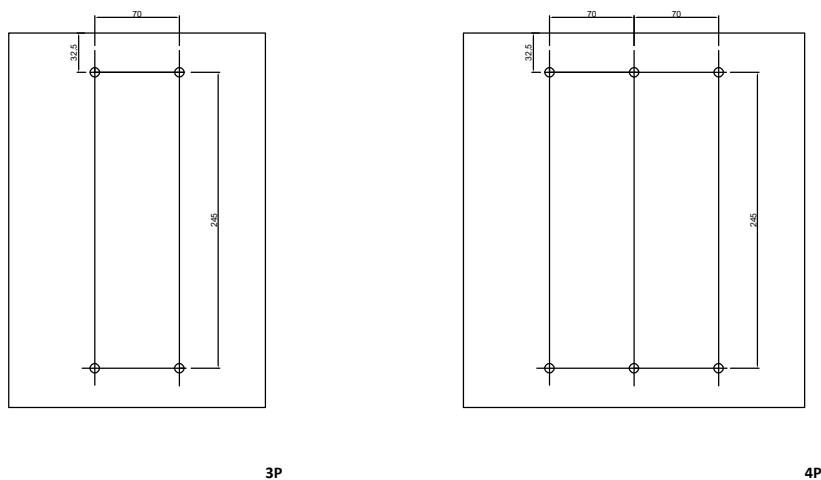
Front panel cutting



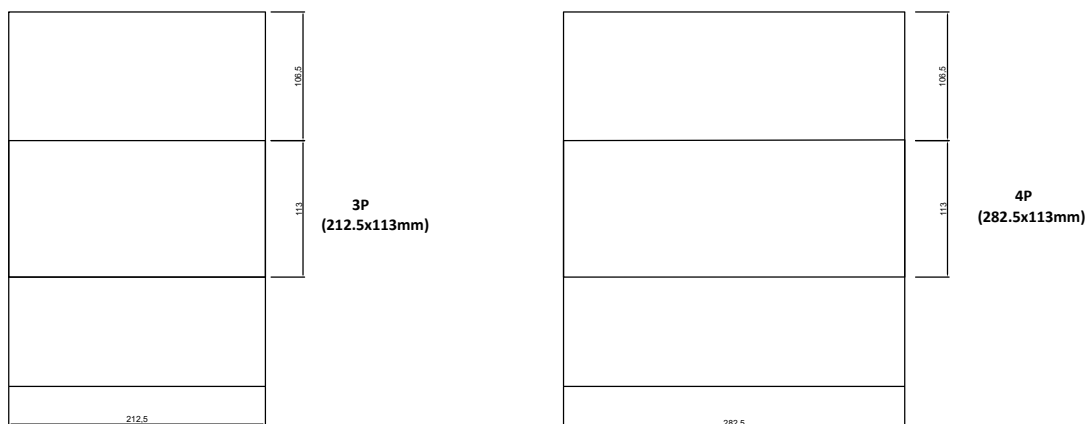
Frame 1600



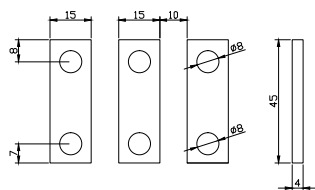
Panel drilling



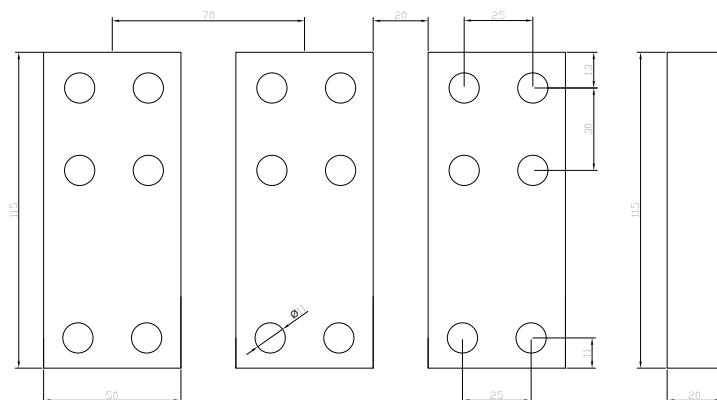
Front panel cutting



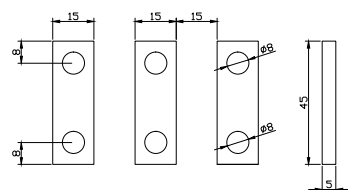
Spreader links



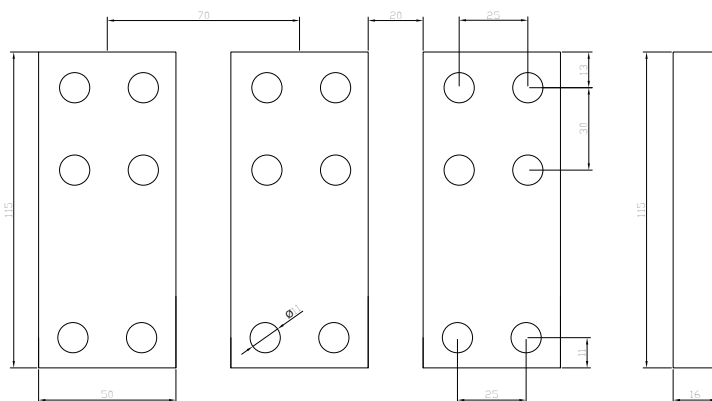
Frame 125A



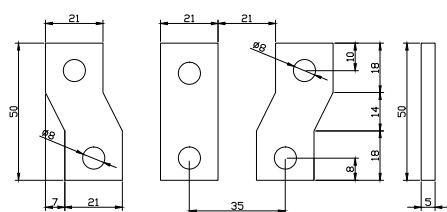
Frame 1600A / 1600A



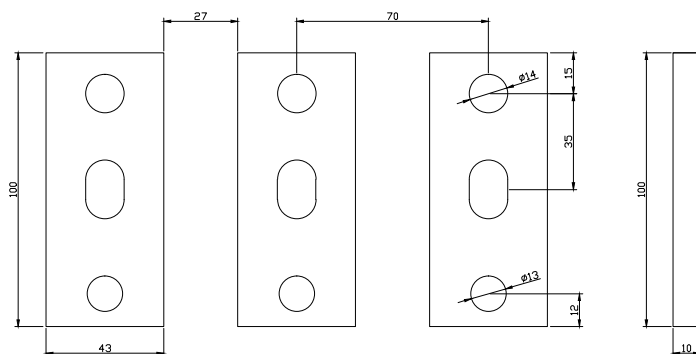
Frame 160A



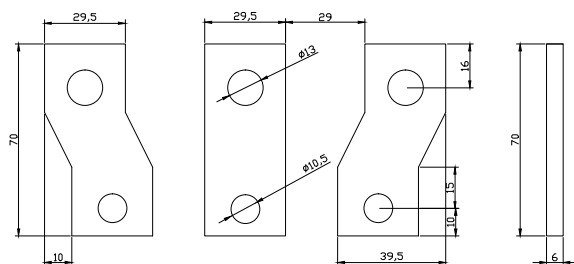
Frame 1600A / 1250A, 1000A



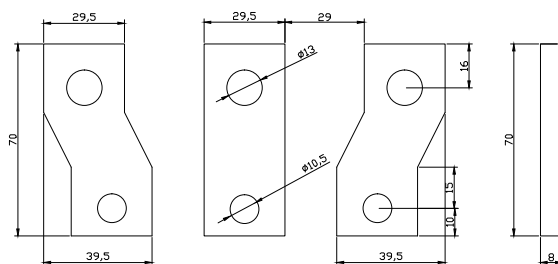
Frame 250A



Frame 800A



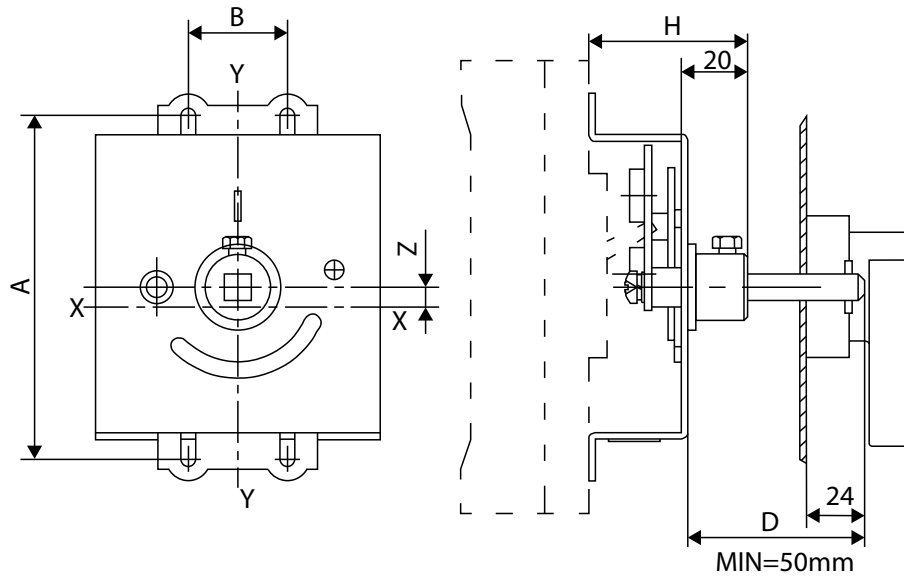
Frame 400A



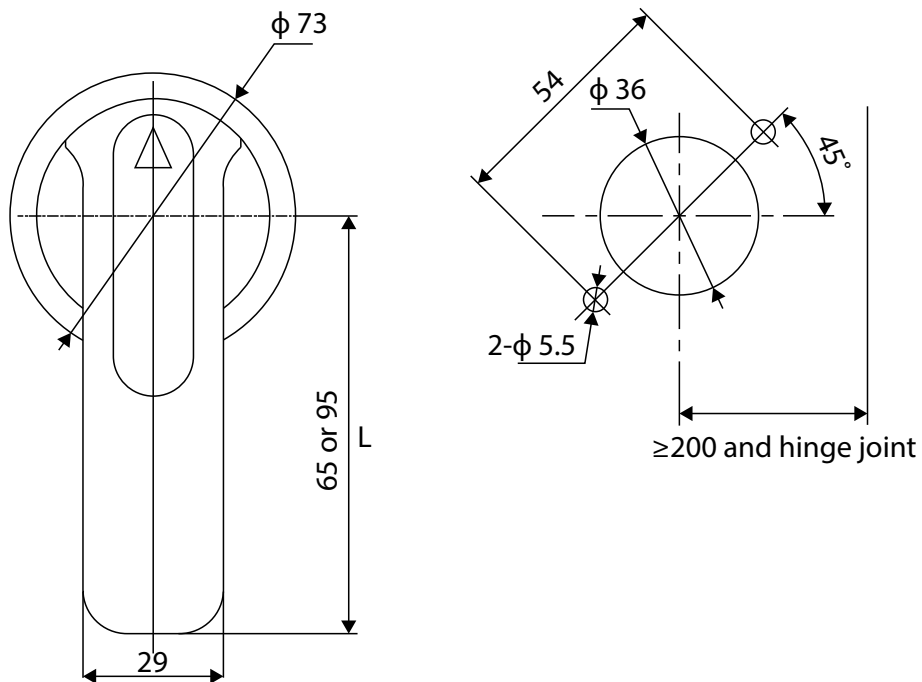
Frame 630A

Extended Rotary Handle

Mounting with MCCB dimensions

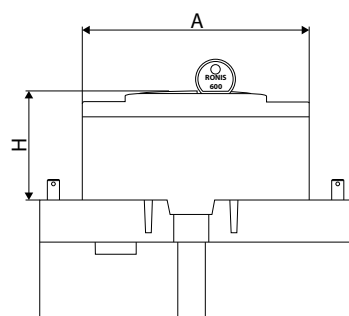


Handle and door cutting dimensions(mm)



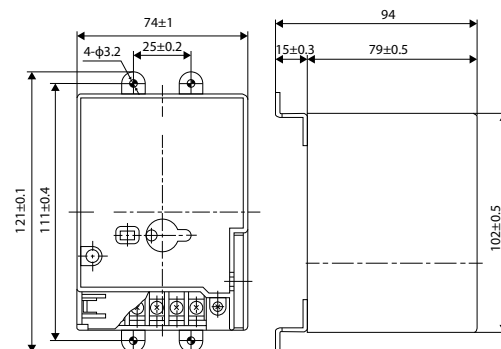
Model	Installation dimensions (mm)			
	A	B	H	L
ERH125M	111	25	53	65/95
ERH160M	122	30	58	65/95
ERH250M	143	35	63	65/95
ERH400M	221.5	44	77	65/95

Motor operator

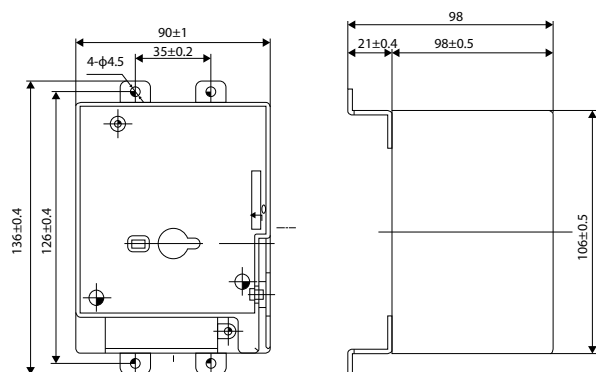


Frame	A	H
125	102	94
160	116	96.5
250	116	98
400	176	144
630/800	176	144

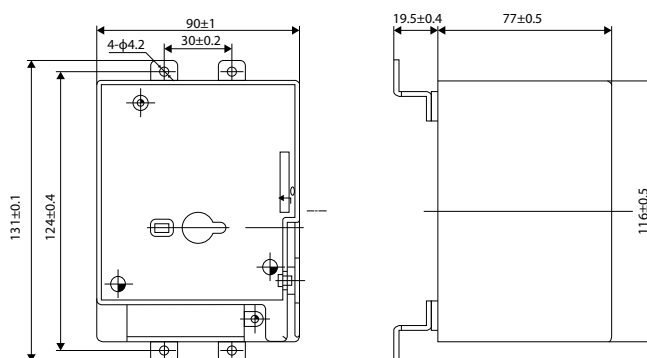
MOT125



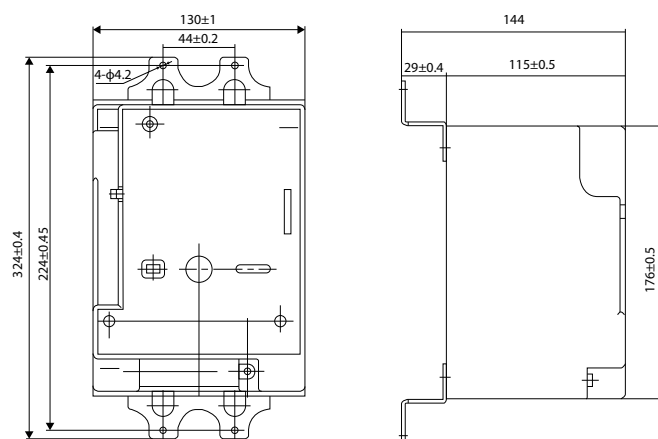
MOT250



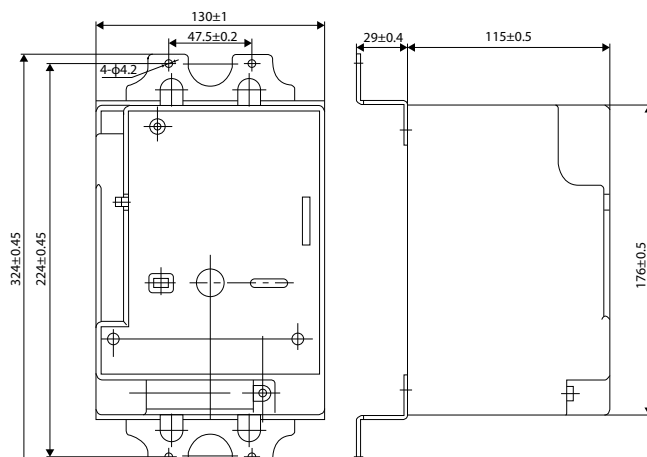
MOT160



MOT400

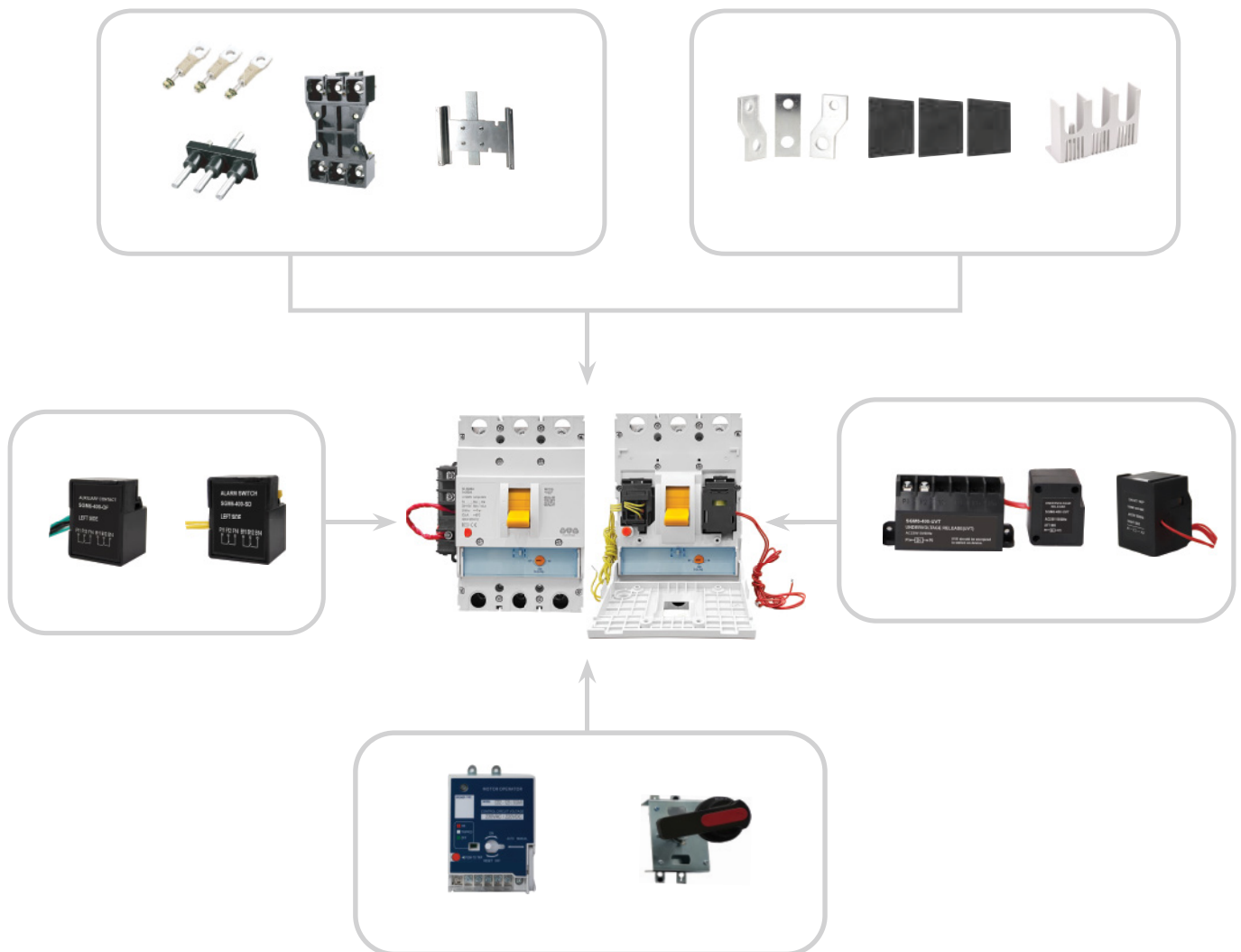


MOT630/800





Accessories



Auxiliary switch

- Breaking capacity: 1.5A at 240VAC; 0.27A at 220VDC
- Available joining conductors.
- Options: 1NO1NC, 2NO2NC

Frame	Contact	Model	
		Left	Right
125	1NO1NC	AUX11L125M	AUX11R125M
	2NO2NC	AUX22L125M	AUX22R125M
160	1NO1NC	AUX11L160M	AUX11R160M
	2NO2NC	AUX22L160M	AUX22R160M
250	1NO1NC	AUX11L250M	AUX11R250M
	2NO2NC	AUX22L250M	AUX22R250M
400/630/800	1NO1NC	AUX11L400M	AUX11R400M
	2NO2NC	AUX22L400M	AUX22R400M
1600	1NO1NC	AUX11L1600M	AUX11R1600M
	2NO2NC	AUX22L1600M	AUX22R1600M



Alarm switch

- Breaking capacity: 1.5A at 240VAC; 0.27A at 220VDC
- Available joining conductors.
- Standard model: 1NO1NC

Frame	Model	
	Left	Right
125	ALT11L125M	ALT11R125M
160	ALT11L160M	ALT11R160M
250	ALT11L250M	ALT11R250M
400/630/800	ALT11L400M	ALT11R400M
1600	ALT11L1600M	ALT11R1600M

**Shunt trip**

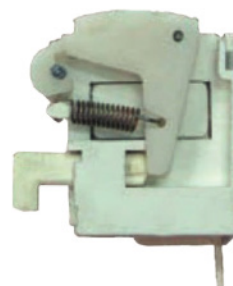
- Operating voltage: 230/400V 50Hz
- Operating voltage: (0.7~1.1)Us
- Standard model: Left
- Available joining conductors.

Frame	Model	
	AC230V	AC400V
125	SHTP7L125M	SHTV7L125M
160	SHTP7L160M	SHTV7L160M
250	SHTP7L250M	SHTV7L250M
400/630/800	SHTP7L400M	SHTV7L400M
1600	SHTP7L1600M	SHTV7L1600M

**Undervoltage trip**

- Action voltage (0.35~0.7)Us
- Reliable making voltage (0.85~1.1)Us
- Standard model: Right
- Available joining conductors.

Frame	Model	
	AC230V	AC400V
125	UVTP7R125M	UVTV7R125M
160	UVTP7R160M	UVTV7R160M
250	UVTP7R250M	UVTV7R250M
400/630/800	UVTP7R400M	UVTV7R400M
1600	UVTP7R1600M	UVTV7R1600M

**Motor operator**

- Operating voltage: 230/400V 50/60Hz; 110/220VDC
- Operating voltage: (0.85~1.1)Us
- The base is bolted right on the cover, used to control the MCCB remotely / locally via the motor.

Frame	Model		
	AC230V	AC400V	DC220V
125	MOTP7125M	MOTV7125M	MOTMD125M
160/250	MOTP7160M	MOTV7160M	MOTMD160M
400/630/800	MOTP7400M	MOTV7400M	MOTMD400M



Extended Rotary Handle

- The circuit breaker can be operated by the rotation of the handle and the ergonomically designe rotation handle makes the operation of the circuit breaker more flexible.
- 3 position indications: OFF, ON and TRIP.
- The circuit breaker cannot be switched on when the door is open.
- The door cannot be opened when the circuit breaker is switched on.
- The axial length of the extended handle can be custom made according to the distance from the back of the circuit breaker to the door (default 150mm).

Frame	Contact
125	ERH125M
160	ERH160M
250	ERH250M
400/630	ERH400M



Spreader links

- The spreader links are connected to the terminal of the circuit breaker, in order to provide many other wiring schemes in the limited space:
 - Direct spreader links.
 - Spreader link with inter-electrode distance.
- The busbar and extension terminal can be connected to the inlet or outlet terminal of the circuit breaker.

Frame	Model	
	3P (6pcs)	4P (8pcs)
125	SP3P125M	SP4P125M
160	SP3P160M	SP4P160M
250	SP3P250M	SP4P250M
400	SP3P400M	SP4P400M
630	SP3P630M	SP4P630MM
800	SP3P800M	SP4P800M
1600 (1000A/1250A)	SP3P1000M	SP4P1000M
1600 (1600A)	SP3P1600M	SP4P1600M



Rear connection

Easy to install and connect the products in the rear connection.

Frame	Model	
	3P (6pcs)	4P (8pcs)
125	RC3P125M	RC4P125M
160	RC3P160M	RC4P160M
250	RC3P250M	RC4P250M
400	RC3P400M	RC4P400M
630	RC3P630M	RC4P630M
800	RC3P800M	RC4P800M



Plug-in

- The wiring type is divided into plug-in Rear Connection and plug-in Front Connection.
- The plug-in connection for the products is easy for maintenance and replacement, but plug-in and plug-out cannot be done with the electricity.

Frame	Connection type	Model	
		3P	4P
125	Front connection	PF3PF125M	PF4PF125M
	Rear connection	PF3PR125M	PF4PR125M
160	Front connection	PF3PF160M	PF4PF160M
	Rear connection	PF3PR160M	PF4PR160M
250	Front connection	PF3PF250M	PF4PF250M
	Rear connection	PF3PR250M	PF4PR250M
400/630	Front connection	PF3PF400M	PF4PF400M
	Rear connection	PF3PR400M	PF4PR400M
800	Rear connection	PF3PR800M	PF4PR800M



Mechanical interlock

- Mechanical interlock is intended to prohibit both power sources from being simultaneously connected to the load.
- The interlocking system disables one circuit breaker by mechanically preventing handle movement from the Off position while the other circuit breaker is in the On position.

Frame	Model	
	3P	4P
125	MI3P125M	MI4P125M
160	MI3P160M	MI4P160M
250	MI3P250M	MI4P250M
400/630	MI3P400M	MI4P400M
800	MI3P630M	MI4P630M



Interphase barriers

The interphase barriers can enhance the insulating performances between phase and phases. They can be installed from the product front even though the products had mounted Interphase barriers will be offered by standard, 3P product(4pcs), 4P product(6pcs).

Frame	Model	
	3P (4pcs)	4P (6pcs)
125/160/250	IB3P125M	IB4P125M
400/630/800	IB3P400M	IB4P400M
1600	IB3P1600M	IB4P1600M

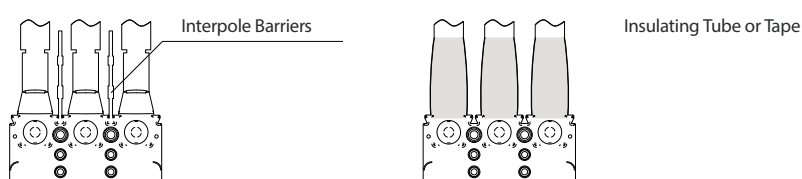




Installations

Precaution

- Installation should be performed by a licensed worker.
- Always check if the circuit breaker is in the open position before wiring.
- Use the specified torque when tightening terminal bolts to connect busbars or wires. Loose connections may lead to faults.
- Ensure that terminal bolts are properly tightened as specified in the manual or catalog. Loose connections may cause short circuits.
- Provide sufficient insulation space to prevent blockage of arc gas vents. Blocked vents may result in trip operation failure.
- Avoid installing the breaker in environments with hot and humid air, dust, corrosive gas, vibration, or shock, as this may cause fire or malfunction.
- Take appropriate measures to prevent the entry of foreign substances after installation to prevent fires or malfunctions.
- This product is designed for use with insulation barriers. Using it without insulation barriers may lead to additional short-circuit faults.



Connections to the Power Circuit

- Prior to installation, ensure that connection terminals are thoroughly cleaned:

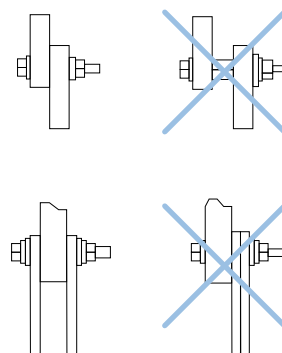
To prevent an increase in contact resistance, remove any dust, dirt, or damage.

- Conductors should be connected directly:

Avoid using bolts or nuts between conductors. Failure to connect conductors directly may result in elevated temperatures and potential fires.

- Conductors should be connected without overlap:

When connecting multiple conductors, ensure that the busbar is installed on both sides to prevent overlap.



Inspection and Maintenance

Initial Inspection

- Ensure that terminal parts are free from dust, metal pieces, and other debris.
- Inspect the breaker for any cracks or damage.
- Check terminal parts to ensure they are tightened to the specified torque.
- Verify the values of U_e and I_{cu} for the breakers.
- Test insulation resistance, which should be more than 5 MΩ.

- Dielectric Test

Main Circuit		Secondary and Control Circuit	
Rated Insulation Voltage [Ui]	Test Voltage	Rated Insulation Voltage [Ui]	Test Voltage
$U_i \leq 300 \text{ V}$	2,000 V for 1 min	$U_{is} \leq 60 \text{ V}$	1,000 V for 1 min
$300 < U_i \leq 600 \text{ V}$	2,500 V for 1 min	$60 \text{ V} < U_{is} \leq 600 \text{ V}$	1,500 V for 1 min

- Standard of Inspection

Standard	Circumstance	Inspection Cycle after Installation
Normal	Clean air, no humidity	Within 10 years: Once 2 - 3 year
		More than 10 years: Once a year
		More than 15 years: Once 6 month
	Dust but no corrosive gas	Within 10 years: Once 1 year
		More than 10 years: Once 6 month
		More than 15 years: Once a year
Bad	Sulfurous gas, salinity, vapor	Within 5 years: Once 6 month
		More than 5 years: Once a year
	Excessive corrosive gas	Once a month

- Periodic Check Point

Item of Inspection	Procedure	Trouble Shooting
Tightening terminal torque	Applying the tightening torque indicated in manual	Too strong tightening torque may cause damage
Dust and dirt	Confirm dust and dirt on breaker's body and upper side of the line part. Clean to secure insulation	Remove debris with a clean tool
Case	Check for damage and cracks on breakers	Replace with a new breaker if damaged or cracked
Arc exhaust part	Check terminal part for arc exhaust	Replace with a new breaker if black soot and melted metal parts are found
Operation	Manually turn On and OFF several times to reduce friction and stabilize contact resistance	Replace with a new breaker if malfunction occurs during ON and OFF operations or if mechanical and electrical durability limits are exceeded
Terminal discoloration	Check for discolored terminal and conductor parts. Confirm insulation capability on conductor parts	Lightly discolored silver coating parts are acceptable. Replace with a new breaker if insulation trouble is caused by heat
Insulation resistance	Measure insulation resistance between each pole, terminal, and earth	Insulation resistance should be more than 5 MΩ. Replace with a new breaker if insulation resistance is lower than 5 MΩ

- If there is no pollution in the arc exhaust parts and no other abnormality, the breaker can be reused.
- Measure the insulation resistance when carbonizing symptoms are found around the arc exhaust parts. If the resistance value is more than 5MΩ, there is no dielectric breakdown at the withstand test voltage, and there is no excessive temperature rise of terminal parts, the breaker can be reused.
- If the handle part is carbonized or there is metallic melting in the internal parts of the breaker, please replace it with a new one.



Ordering types



a	b	c	d	e	f	g
M	E	400	S	3	320A	-

a Series _____

b Type of release _____

c Frame _____

d Short-Circuit Capacity _____

e Number of Poles _____

f Rated current _____

g Rated residual current _____

a	Series
M	MCCB M-series
iM	MCCB M-series with LCD

b	Type of release
F	Fixed Type
T	Thermal Adjustable Type
E	Electronic Type
L	Earth Leakage Circuit Breakers

c	Frame
100	100A
125	125A
160	160A
225	225A
250	250A
400	400A
630	630A
800	800A
1250	1250A
1600	1600A

d	Short-Circuit Capacity
E	E type
S	S type
H	H type
L	L type

e	Number of Poles
2	2 Pole
3	3 Pole
4	4 Pole

f	Rated current
20A	20A
25A	25A
32A	32A
...	...
1600A	1600A

g	Rated residual current
G6	30/100/500mA
G7	100/300/500mA
G8	300/500/1000mA



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